KPACK®

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KPACK®

上海昆布包装机械有限公司
Shanghai Kunbu Packaging Machinery Co.,Ltd.

香港昆布实业有限公司
Hong Kong kunbu Industry Co., Ltd.



全自动包装设备
Full automatic packing machine

专业袋装生产线系列
Professional bag production line

专业瓶装/灌装生产线系列
Professional bottling/filling production line

全自动包装生产流水线规划.设计.制造
Full automatic packing line. Planning. Designing. Manufacturring

企业简介
Company Profile

上海昆布包装机械有限公司：是一家集研发、制造、销售、服务于一体的自动化包装机械,自动化包装灌装生产流水线的制造商。公司的产品主要定位于国内中高端企业和国外优良客户，我们特别专注于颗粒、粉末、液体、膏体等产品的自动化包装及自动化输送系统制造。公司汇集了一批专业从事包装系统10多年的技术人员，凭借着对包装机事业的执着追求，以市场需求为导向，通过丰富的专业知识和实践经验，借鉴欧美及日本先进包装机械制造经验，不断开拓创新，设计并制造出高品质高性能的优秀包装系统。加之专业、快捷的售前及售后服务，使公司的产品赢得国内外相关行业的好评。目前，公司的产品畅销全国，远销欧美、东南亚、中东、俄罗斯及周边数百个国家和地区。

公司以科技为先导，不断创新研发，持续提升产品含金量，满足顾客需求。其先后已获专利及软著全27项。2020年申报“高新技术企业”

昆布公司以真诚的姿态，愿与各界人士携手建立长期稳定的合作模式，共谋发展。同时，热枕欢迎国内外朋友的参观.考察.指导，我们将以“紧密配合”，“互利共赢”的宗旨与您共同开创新的未来！

上海昆布包装机械有限公司主营产品：瓶装生产线、灌装生产线、中袋立式包装机、小袋立式包装机、給袋式包装机、水平包装机、卧式包装机及后道装箱码垛系统。









Shanghai Kunbu Packaging Machinery Co.,Ltd. is a professional manufacturer gathered research and development, manufacture, sale and service in the integrated with the automatic packaging machinery and automatic packaging production line. The company's products are mainly positioning in domestic high-end enterprise and foreign excellent customer, we especially focus on different kinds of candy, snack, biscuit, powder, nut, liquid, paste products and quick-frozen products, agricultural and sideline products, chemical products and other automatic packaging systems and automatic conveyor system. Company has a group of professionals who engage in the packaging system more than 10 years. Our products win the high-praise in related industries home and abroad with the constant pursuit of the packaging machine business, taking the market demand as the guidance, through the rich professional knowledge and practical experience, reference the West and Japan advanced packaging machinery manufacturing experience, constantly developing the prelude, designing and manufacturing high quality and high-performance packaging systems, together with a more professional, quick pre-sale and after-sale service.Currently, our products has sold not only in our country, but also in the West, Southeast Asia, the Middle East, Russia and other more than 50 countries and regions.

The company takes science and technology as the forerunner, constantly innovates and develops, and continuously improves the gold content of products to meet customer needs. It has obtained 27 patents and soft works. In 2020, apply for "High-tech Enterprise".

Our company is willing to cooperate with other companies and establish a long stable relationship and develop together with a sincere attitude. At the same time, we warmly welcome all friends to visit, inspect and guide our company. By the tenet of close cooperation and mutual benefits, we would like to build a new future with you.

Shanghai kunbu packaging machinery co., LTD. professionally design and produce all kinds packaging machines as below: granule packaging machine, powder packaging machine, liquid packaging machine, paste packaging machine, automatic weighing and packaging machine, automatic packaging machines, food packaging machine, vertical packaging machine, horizontal packaging machine, rotary pillow packaging machine and other related automation packaging production line.

科技铸造平台　品质成就未来

Technology casting platform, quality makes the future.

人才战略
Talent Strategy





完善的公司制度，高效、严谨的运行机制，以及不断的学习、进取的良好氛围，为公司管理决策和稳健的业务发展夯实了基础。

A sound company system, efficient and rigorous operating mechanism, and a good atmosphere of continuous learning and progress have laid a solid foundation for the company's management decision-making and stable business development.

Teamwork

Create The Perfect Quality

团队协作，缔造完美品质





满足客户需求的创造力

Creativity to meet customer needs

昆布人知道，只有好的管理、好的理念、好的人才还是不够的，还要有精良的设备才代表企业拥有强大的生产能力，并确保产品的优良品质。从零件加工、整机组装、包装入库，每一个环节都使用先进设备，执行严格的检测制度，采取先进的检测手段和检测设备，从而确保产品的稳定性与可靠性。









生产车间

Production workshop

Kunbu people know that only good management, good ideas, good talent is not enough, but also excellent equipment on behalf of the enterprise has a strong production capacity, and to ensure the good quality of products. From parts processing, machine assembly, packaging storage, each link USES advanced equipment, the implementation of strict testing system, the adoption of advanced testing means and testing equipment, so as to ensure the stability and reliability of the product.ion production testing procedure.





加工车间
Processing workshop

科学技术是第一生产力，科学技术也是企业的核心竞争力。不断加强核心技术的研发和创新，不断追求卓越，精益求精，以先进的生产设备，严格的质量管理，精密的生产检测流程，保证每一款产品的优良性能。

Science and technology are the primary productive forces, as well as corporate core competitiveness. Our company continues strengthening R&D and innovation of core technologies, striving for excellence and perfection, and ensuring good performance of each product by means of advanced production equipment, strict quality control and precision production testing procedure.





仓储管理
Warehouse management

严格的仓储备件现场管理，遵守各项操作规程，准确无误的备件归纳各管理区域，不耗材、不误时，以精确的计算保障品质的情况下降低成本。多功能仓储管理体系以保证下一道工序完美的进行。

Strict on-site management of warehouse storage parts, compliance with various operating procedures, accurate and error-free spare parts grouping into each management area, no consumables, no errors, and accurate calculations to ensure quality and reduce costs. Multifunctional warehouse management system to ensure the perfect progress of the next process.







企业文化

The enterprise culture

理念：为客户创造价值，助伙伴成就未来。

使命：让我们的智能装备走向全世界。

愿景：打造行业一流智能装备供应链。

价值观：厚德，包容，诚信，务实。

勤奋，敬业，高效，创新。

Idea: Create value for customers and help partners achieve the future.

Mission: Let our intelligent equipment go to the world.

Vision: to build the industry's first-class intelligent equipment supply chain.

Values: ethics, tolerance, integrity, pragmatism

Hardworking, dedicated, efficient, innovative

一份耕耘，一份收获。我们一次次地播撒希望，我们一次次地收获喜悦。所有的荣誉无不凝聚着全体员工的智慧和奉献，无不浸透着各级领导和社会各界的关心与支持。我们知道所有的荣誉只能代表过去，我们要走的路还很漫长。我们绝不驻足停留，更不能居功自傲，我们还将躬身跋涉。因为我们的目光已看得更远。

A ploughing, a harvest: We spread hope again and again, and we harvest joy again and again. All the honors are embodied in the wisdom and dedication of all staff, and are permeated with the concern and support of leaders at alllevels. We know that all honors can only represent the past, but we still have a long way to go. We will never stop to stay, we can not be proud of ourselves. We will also go on foot. Because our eyes have seen farther.

资质证书

Qualification Certificate

KPACK®

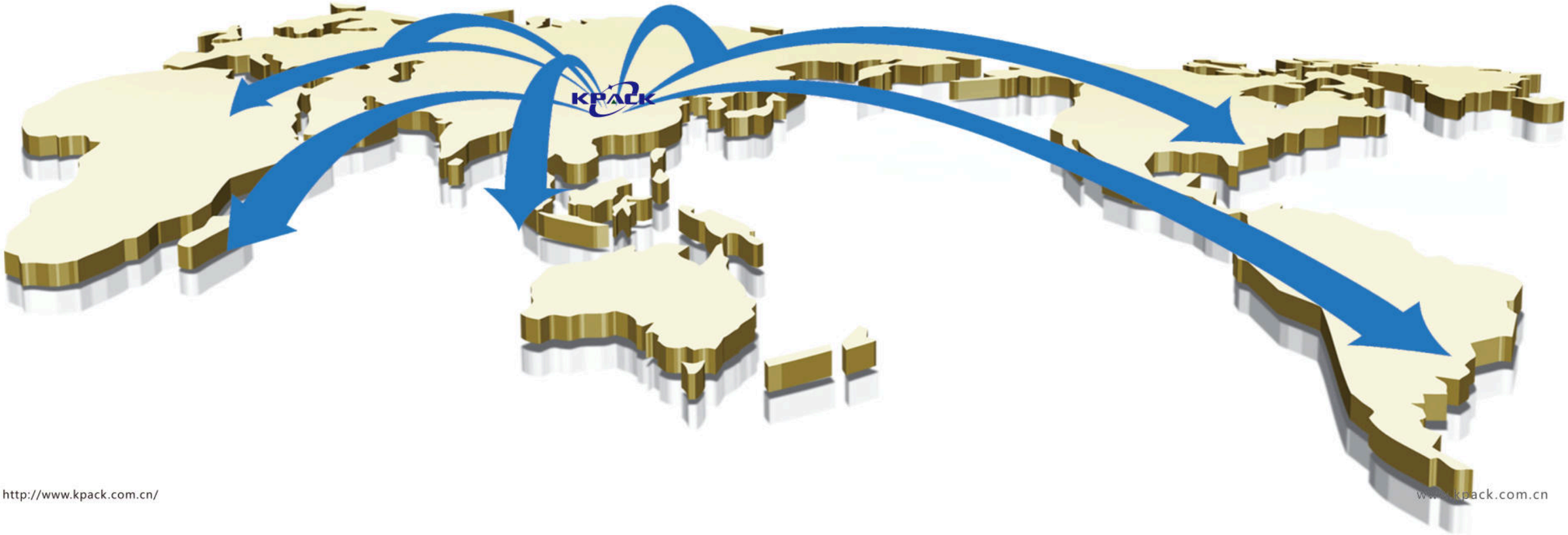


营销网络

Marketing Network

广大忠实的客户是昆布赖以生存的基石。“互信共赢，服务顾客”是昆布公司信奉的营销理念，与客户共同进步则是我们追求的目标。多年来，本公司始终坚持灵活多样的市场营销策略，积极开展以客户为中心的市场营销策划工作，实施地区销售战略。公司凭借雄厚的实力、良好的信誉、严格的质量管理以及优质的服务体系，产品已远销世界各地，并在国内各地建立了广泛的营销网络，逐渐赢得了广大用户的一致认可。

The loyal customers are the cornerstones of the KUNBU ."Mutual trust and win-win, customer service" is KUNBU'S marketing philosophy, and common progress with customers is our goal. Over the years, the company has always adhered to flexible and diverse marketing strategies, actively carried out customer- centered marketing planning, and implemented regional sales strategy. With strong strength, good reputation, strict quality management and high-quality service system, our products have been exported to all parts of the world, and established a wide range of marketing networks in various parts of the country, gradually won the unanimous recognition of the vast number of users.



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信心源于科技，实力铸造完美

Confidence comes from technology, and strength creates perfection.

1 全自动颗粒包装机
Automatic particle packing machine

专利号:ZL 2018 2 0194954·4
ZL 2018 2 0190949·6











设备简介：

一、本套自动称重包装系统

1.震动下料 Z 型物料提升设备

2.电脑组合称重设备

3.自动立式包装设备

4.工作平台

5.成品输送设备

二、主要性能和结构特点：

全自动完成原料送料,称重计量,充填制袋,充气/排气，打印日期，成品输送的全部过程；计量精度高，效率高，不碎料。

三、适用范围

适合不规则块状和颗粒状物的自动化包装，如：膨化食品、薯片、锅巴、果冻、糖果、开心果、苹果片、水饺、小饼干、干果、瓜子、炒货、汤圆、药材、速冻食品等。

Equipment profile:

一.This set of automatic weighing and packing system

1.Vibration feeding type Z material lifting equipment

2.Computer combination weighing equipment

3.Automatic vertical packaging equipment

4.Working platform

5.Product conveying equipment

2.Feature:

The system will finish all the process automatically: feeding, dosing,filling, sealing, date printing and finish product conveying. It has the advantages of high accurate weighing, high efficiency without broken material.

3. Applicable scope:

The machine is suit to pack anomalous solid and the granule material,such as: puff snack food, potato chips, crispy rice, jelly, candy, apple chips,dumpling, small cookie, dry fruit, melon seeds, roasted seeds and nuts,medical material, deep-frozen food, etc.

技术参数 Technical parameters

型　号 Model	KL-420
制袋尺寸 Making bag size	(L) 60-300mm (W) 60-200mm
包装速度 Packing Speed	30-80 bags/min
电　源 Power Supply	220V/50Hz
计量精度 Measuring accuracy	≤±1%
包装材料 Packing material	OPP、PE、PVC、OPP/CPP、OPP/PE、PET/VMPET/PE
压缩空气 Compressed air consumption	6Kg/m²
Air consumption	0.3m³/min
薄膜卷筒 Roll film size	卷膜外径D≤Φ300mm, 卷芯内径d=74mm Outer diameter D≤Φ300mm, Inner diameter D=74mm
重　量 Weight	1000kg
尺　寸 Dimension	L4600*W2000*H3600mm

http://www.kpack.com.cn/

2 全自动大颗粒产品称重制袋包装设备
Full automatic large granular products weighing bag packaging equipment

专利号：ZL 2018 2 0190949·6



连体机自动称重包装机

Automaic double line weighing and Packing Machine

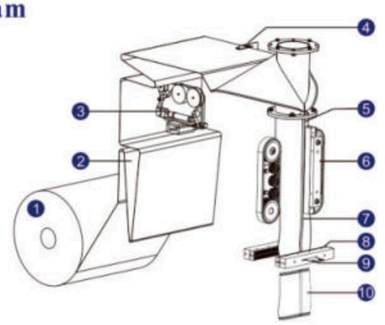


自动称重包装一体机

Automatic weighing and Packing all-in-one Machine

立式包装机工艺流程图 Process Flow Diagram

❶ 薄膜 Film
❷ 导向张紧 Guide tensioning
❸ 打码位 Coding position
❹ 色标跟踪位 Color code tracking
❺ 成型 Forming
❻ 纵封 Vertical seal
❼ 充填 Filling
❽ 横向热封 Horizental seal
❾ 切断 Cut
❿ 成品输出 Finished product output



Bag Formers *Back seal types chart*



包装袋型 Bag type



www.kpack.com.cn/

专利号：ZL 2018 2 0194954·4



设备简介：

一、本套自动称重包装系统

1.震动下料 Z 型物料提升设备

2.4斗称重设备

3.自动立式包装设备

4.工作平台

5.成品输送设备

二、主要性能和结构特点

全自动完成原料送料，称重计量，充填制袋，充气 / 排气，打印日期，成品输送的全部过程；计量精度高、效率高 、不碎料 。

三、适用范围

适用于细小颗粒物料、洗衣粉、水精灵、调味粉的包装。

Equipment profile:

一.This set of automatic weighing and packing system

1.Vibration feeding type Z material lifting equipment

2.4 weighing equipment

3.Automatic vertical packaging equipment

4.Working platform

5.Product conveying equipment

2.Feature:

The system will finish all the process automatically: feeddate printing and finish product conveying. It has the advantages of high accurate weighting, high efficiency without broken material.

3. Range:

Suitable for fine particle material, washing powder, water wizard, seasoning powder packaging



技术参数 Technical parameters

型　号 Model	KL-420
制袋尺寸 Making bag size	(L) 60-300mm (W) 60-200mm
包装速度 Packing Speed	30-80 bags/min
电　源 Power Supply	220V/50Hz
计量精度 Measuring accuracy	≤±1%
包装材料 Packing material	OPP、PE、PVC、OPP/CPP 、OPP/PE、PET/VMPET/PE
压缩空气 Compressed air consumption	0.6-0.8Mpa
耗 气 量 Air consumption	0.3m³/min
薄膜卷筒 Roll film size	卷膜外径D≤Φ300mm, 卷芯内径d=74mm Outer diameter D≤Φ300mm, Inner diameter D=74mm
重　量 Weight	1000kg
尺　寸 Dimension	L4600*W2000*H3600mm

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专利号：ZL 2018 2 0190949·6
ZL 2018 2 0190929·9



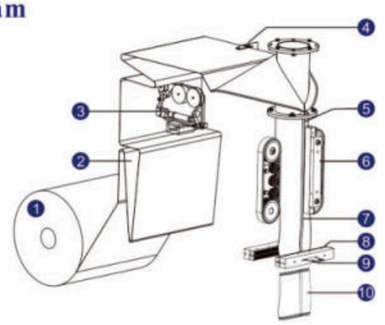
全自动量杯式称重包装机
Full automatic measuring cup weighing and packing machine



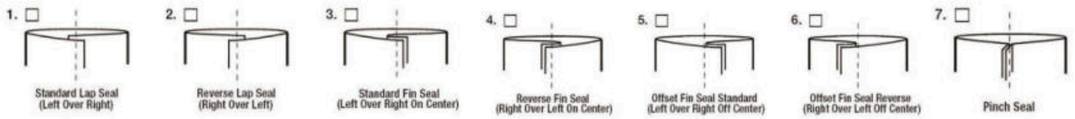
全自动直线秤称重包装机
Full automatic linear scale weighing and packing machine

立式包装机工艺流程图 Process Flow Diagram

❶ 薄膜 Film
❷ 导向张紧 Guide tensioning
❸ 打码位 Coding position
❹ 色标跟踪位 Color code tracking
❺ 成型 Forming
❻ 纵封 Vertical seal
❼ 充填 Filling
❽ 横向热封 Horizontal seal
❾ 切断 Cut
❿ 成品输出 Finished product output



Bag Formers *Back seal types chart*



包装袋型 Bag type



www.kpack.com.cn/



设备简介：

一、适用范围

适用于包装粉粒状物料，如奶粉、固体饮料、白糖、葡萄糖，咖啡、饲料、固体医药、粉粒状添加剂、染料等。

二、主要性能和结构特点

1.配备安全防护，符合企业安全管理要求。

2.采用智能温控器，温度控制准确，保证封口美观， 平整。

3.采用 PLC 伺服系统、气动控制系统、超大显示 触摸屏构成驱动控制核心，最大限度提高了整机的控制 精度，可靠性和智能化程度。

4.触摸屏能储存多种不同产品的包装工艺参数，当 更换产品时可随时使用无须重新设定。

5.设有故障显示系统出现故障，帮助及时排除故障。

6.可根据客户需要制成枕形袋，打挂孔袋等。

Equipment profile:

一、Application

It is suitable for packing power and granule material such as milk tea, monosodium glutamate, solid beverage, sugar, grape sugar, coffee, feedstuff, solid medicine, powder type additive, and dye, etc.

二、Main performance and functional characteristics

1. Equipped with safety protection, comply with firm' s safety management requirements.

2. Use intelligent temperature controller to have accurate temperature, which ensures the artistic and neat seal.

3. Use PLC Servo System and pneumatic control system and super touch screen to compose the drive control center which maximize the whole machine' s control precision , reliability and intelligentized level.

4. Touch screen can store the technical parameters of various kinds of products ,it is unnecessary to reset while products changing.

5. With error indicating system , which help to handle the trouble immediately.

6. Make pillow bags and hanging bags in terms of customers' different requirements.

技术参数 Technical parameters

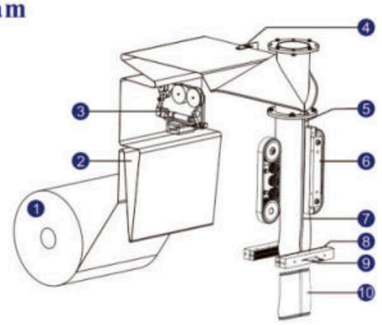
型　号 Model	KL-320S	KL-520S
计量方式 Measure method	螺杆定量 Screw quantitative	螺杆定量 Screw quantitative
制袋尺寸 Making bag size	(L) 60-200mm (W) 50-150mm	(L) 60-320mm (W) 80-250mm
充填重量 Filling weight	10-5000g 跟换不同模具附件 Need change molds	
包装精度 Packaging precision	≤1%	
包装速度 Packaging speed	25-80 bags /min	
电　源 Power Supply	Three phase 380/220V 50/60Hz / 3-5Kw	
压缩空气 Compressed air consumption	6-8 kg/m²	
耗 气 量 Air consumption	0.3m³/min	
重　量 Weight	400kg	450Kg
尺　寸 Dimension	L1665*W1161*H2291 mm	L1688*W1200*H2586 mm

http://www.kpack.com.cn/

专利号：ZL 2018 2 0195337·6
ZL 2018 2 0190949·6

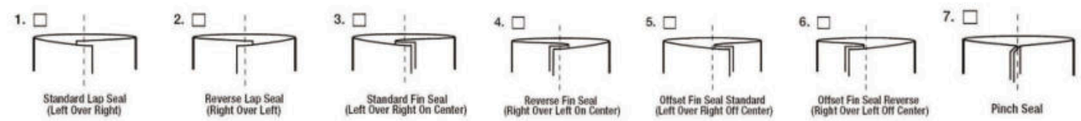


立式包装机工艺流程图 Process Flow Diagram



❶ 薄膜 Film
❷ 导向张紧 Guide tensioning
❸ 打码位 Coding position
❹ 色标跟踪位 Color code tracking
❺ 成型 Forming
❻ 纵封 Vertical seal
❼ 充填 Filling
❽ 横向热封 Horizontal seal
❾ 切断 Cut
❿ 成品输出 Finished product output

Bag Formers　*Back seal types chart*



包装袋型 Bag type



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专利号：ZL 2018 2 0195336·1



设备简介：

广泛适用于食品、医药、化工行业如：豆沙馅、 莲蓉馅、鱼肉馅、水果馅、冬瓜馅、水果酱料、花生酱、 辣椒酱、沙拉酱、奶酪、酱油、白酒、花生油、矿泉 水、药液等以及非食品洗涤剂、润滑脂等流体、半流体的自动定量包装。 该包装机可以包装多种物料。袋长可以任意调整，当要包装多种包装规格，袋宽不定时，可以根据袋子的包装规格及重量，配置多套不同包装 规格的成型器。此包装机也可选配不同的物料输送泵，特别适合物体在高温状态下的自动定量充填包装，能有效的提高生产效率，避免因细菌入侵而造成的二次污染。可配套我司冷却式输送水槽降温设备、整形吹干机、上料机、输送带等流水线设备进行生产，节省 生产时间，从而提高整体生产效率。

Equipment profile:

It is widely used in food, medicine and chemical industries. Applicable packaging products: bean paste stuffing, lotus paste stuffing, fish stuffing, fruit stuffing, winter melon stuffing, marmalade, peanut butter, chili sauce, salad dressing, cheese, soy sauce, liquor, peanut oil, mineral water, medical liquid, etc., and automatic quantitative Packaging non-food detergent, grease and other fluid and semi-fluid products. The packaging machine can pack a variety of materials. Bag length can be adjusted at will. When multiple packaging specifications are to be packaged, but bag width is uncertain, multiple sets of shapers with different packaging specifications can be configured according to the packaging specifications and bag weight. This packaging machine can be equipped with different pumps, which is especially suitable for automatic quantitative filling of objects under high temperature, which can effectively improve production efficiency and avoid secondary pollution caused by bacterial invasion. The equipment can be matched with our cooling conveyor water tank cooling equipment, plastic blow dryer, feeding machine, conveyor belt and other pipeline equipment for production. Can save production time, thereby improving overall production efficiency.

技术参数 Technical parameters

型　号 Model	KL-600
制袋尺寸 Making bag size	(L)150-480mm (W)100-250mm
卷膜宽度 Film width	220-560mm
包装材料 Packing material	OPP、PE、PVC、OPP/CPP、OPP/PE、PET/VMPET/PE
包装速度 Packing speed	4-15 bags/min
包装容量 Packing volume	Max.5000cc
包装形式 Sealing type	背封封口 back sealing
电　源 Power supply	AC 380V 50Hz
功　率 Power	4.5Kw
气　源 Air pressure	0.6Mpa
耗气量 Air consumption	0.006m³/min
尺　寸 Dimension	L4200mm * W1100mm * H 1587mm
重　量 Weight	720Kg





液体/膏体立式包装机
Vertical packing machine for liquid/paste products

设备简介：

该立式制袋全自动包装机械能完成制袋，计量、充填、充氮、打码、切袋等工作适用于日化、食品、保健、只要行业中的液/膏体类的产品的自动包装。比如：酵素饮料、能量补充液、酱油、醋、火锅底料、花生酱、洗发水、沐浴露、调味料、果酱等。



Equipment profile:

The vertical bag making automatic packaging machine can complete bag making, measurement, filling,nitrogen filling,codingBag cutting, etcIt is applicable to the automatic package of liquid / paste productsin daily chemical industry, food industry, health care industryInstall. For example: enzyme beverage, energysupplement solution, soy sauce, vinegar, hotpot bottom material, peanut butterShampoo, shower gel, seasoning, jam, etc

技术参数 Technical parameters

计量方式 Measure method	气动活塞泵、伺服活塞泵、蠕动泵、海霸泵等 Pneumatic piston pump,servo piston pump, peristaltic pump, Haiba pump, etc
制袋尺寸 Making bag size	(L) 60-300 (W) 50-200mm
充填重量 Filling weight	10-5000g
包装精度 Packaging precision	≤±1%
包装速度 Packaging speed	15-80 bags/min
电　源 Power supply	220V/50Hz
气　压 Pressure	6Kg/m²
耗气量 Air consumption	0.3m³/min
重　量 weight	300Kg
尺　寸 Dimension	L1800*W1050*H2850mm

专利号：ZL 2018 2 0190949·6





技术参数 Technical parameters:

型　号 Model	KL-320	KL-420
制袋尺寸　Making bag size	(L) 60-250mm (W)50-150mm	(L)60-300mm (W)60-200mm
包装速度　Packing Speed	40-100 bags/min	35-80 bags/min
电　源　Power Supply	220V, 50/60Hz , 3.0 Kw	220V, 50/60Hz , 3.0Kw
压缩空气　Compressed air consumption	6-8 kg/m²	6-8 kg/m²
耗 气 量　Air consumption	0.3 m³/min	0.3 m³/min
重　量　Weight	300Kg	350 kg
尺　寸　Dimension	L1400*W1000*H1200 mm	L1650*W1100*H1500mm
型　号 Model	KL-520	KL-620
制袋尺寸　Making bag size	(L)80-350mm (W)80-250mm	(L)100-400mm (W)100-300mm
包装速度　Packing Speed	30-80 bags/min	30-70 bags/min
电　源　Power Supply	220V, 50/60Hz, 4 Kw	220V, 50/60Hz, 4Kw
压缩空气　Compressed air consumption	6-8 kg/m²	6-8 kg/m²
耗 气 量　Air consumption	0.3 m³/min	0.3 m³/min
重　量　Weight	350Kg	400kg
尺　寸　Dimension	L1650*W1200*H1600mm	L1800*W1300*H1750mm
型　号 Model	KL-820	KL-1250
制袋尺寸　Making bag size	(L)120-500mm (W)120-400mm	(L)150-800mm (W)150-600mm
包装速度　Packing Speed	20-60 bags/min	5-30 bags/min
电　源　Power Supply	220V,50/60Hz, 4Kw	220V, 50/60Hz , 5Kw
压缩空气　Compressed air consumption	6-8 kg/m²	6-8 kg/m²
耗 气 量　Air consumption	0.3 m³/min	0.3 m³/min
重　量　Weight	450Kg	500kg
尺　寸　Dimension	L2050*W1600*H2050mm	L2128*W2057*H2385mm





设备简介：

主要性能和结构特点:
1.配备安全防护，符合企业安全管理要求。2.采用智能温控器，温度控制准确，保证封口美观平整。3.采用 PLC 伺服系统、气动控制系统、超大显示 触摸屏构成驱动控制核心，最大限度提高了整机的控制 精度，可靠性和智能化程度。4.触摸屏能储存多种不同产品的包装工艺参数，当更换产品时可 随时使用无须重新设定。5.设有故障显示系统：出现故障，帮助及时排除故障。6.可根据客户需要制成枕形袋，打挂孔袋等。

Equipment Introduction:

The main performance and structural characteristics:
1. Equipped with safety protection, in line with the safety management requirements of enterprises. 2. Adopt intelligent temperature controller, accurate temperature control, ensure beautiful and smooth sealing. 3. PLC servo system, pneumatic control system and large display touch screen constitute the driving control core, which maximizes the control precision, reliability and intelligence of the whole machine. 4. The touch screen can store a variety of packaging process parameters of different products, and can be used at any time without resetting when changing products. 5. Equipped with a fault display system: failure, help timely troubleshooting. 6. It can be made into pillow bag, hanging hole bag and so on according to customer needs.

技术参数 Technical parameters:

型　号 Model	KL-320
膜　宽 Membrane width	(L)50-180mm, (W)50-150mm
制袋尺寸　Making bag size	320mm
包装速度　Packaging speed	25-105Bags/Min Depend on the packing weight
电　源　Power Supply	220V, 50-60Hz, 3.6Kw
压缩空气　Compressed air consumption	6-8 kg/m²~ 0.3 m³/min
重　量　Weight	350 kg
尺　寸　Dimension	L1661* W1160 *H2291 (mm)

专利号：ZL 2018 2 0190949.6

粉末小立式

适用于食品、医药、化工行业中的粉末产品的全自动包装；如：食品添加剂、奶粉、豆奶、蛋白粉、中药粉、面膜粉，保健茶粉等。

Small Vffs Packing Machine For Powder

It is suitable for automatic packaging of powder products in food, pharmaceutical and chemical industry. Such asfood additives, milk powder, soy milk, protein powder, Chinese edicine powder, face powder, health care tea powder.







颗粒小立式

适用于食品行业、医药行业、化工行业、适用于自动包装松散、无粘性、细小颗粒状产品，如：汤料、冲剂、干燥剂、味精、白糖、麦片。

Small VFFS packing machine for particle

Applicable to food, pharmaceutical and chemical industry, suitable for automatic packaging loose and non-viscous product, fine granular products, such as soup, dose, desiccating agent, monosodium glutamate, sugar,cereal.









液体/膏体小立式

适用于食品、医药、化工行业中液体产品的自动包装。如：农药剂、洗发水、沐浴液、面霜、调味酱、果酱、番茄酱、蜂蜜等液体产品。

Small VFFS packing machine for liquid/paste

It is suitable for automatic packaging of liquid products in food, pharmaceutical and chemical industry. Such as pesticide, shampoo, body wash, cream, sauce, jam, ketchup, honey and other liquid products.









气动小立式

根据产品不同，可配以下计量设备：
气动液体泵、膏体泵、 量杯小立式机

Pneumatic small VFFS packing machine

According to the product, can be equipped with the following meteringequipment :
Small VFFS packing machine with pneumatic liquid pump/paste pump/measuring cup

数粒机小立式

适用于医药、服装、五金等行业，
如：胶囊、药片 等。

Counting small VFFS packing machine

Applicable to pharmaceuticals, clothing, hardware and other industries, such as: capsules, tablets, etc





设备标准功能配置表:
Equipment standard function configuration table:

1.含色标检测功能 including color code detection function
2.含普通色带打码 including ordinary ribbon code
3.含海绵排气 including sponge exhaust

技术参数 Technical parameters

型　号 Model	KL-300H	KL-300Q	KL-300D
运行方式 Operation mode	电动/气动 pneumatic type/electric type		
制袋样式 Bag type	背封/三边封/四边封/异形 back sealing/ 3-side sealing/ 4-side sealing/ special shaped bag		
包装产品 packing product	颗粒/粉末/液体/膏体particle/powder/liquid/paste		
封口方式 Sealing type	圆角/平切/连包/齿状等round corner cut/ slice cut/ continues packaging/toothed cut		
计量方式 Measuring type	量杯体积式 Measuring cup by volume	螺旋式体积式 Screw metering by volume	体积式泵计量 Pump metering by volume
电源/功率 Power supply	1P/220V/50Hz 1.5KW		
制袋尺寸 Bag size	(L)30-165mm (W)30-150mm		
最大膜宽 Maximum film width	< 300mm		
包装速度 Packing speed	30-80 bags/Min		
包装材料 Packing material	Paper/PE, PET/AL, Foil/PE Nylon/PE, Tea-leaf filtering paper, etc.		

专利号：ZL 2018 2 0190949.6



螺旋称小立式颗粒包装机

适用于食品、医药、化工行业中小颗粒产品的自动包装 例如：味精、鸡精、白砂糖、调料包等小颗粒物料的自动计量包装
可选配装置：打码机
配套计量装置：电子称自动计量

Spiral scale small vertical granule packaging machine

Suitable for automatic packaging of small and medium particles in the food, medicine, and chemical industries
For example: automatic measurement and packaging of small particles such as monosodium glutamate, chicken essence, white sugar, seasoning packets
Optional device: date coding machine
Supporting metering device: electronic scale automatic metering



双胞胎小立式包装机

适用于食品、医药、化工行业中的粉末产品的全自动包装；

功能特点:

1.配备安全防护，符合企业安全管理要求；
2.双进料包装结构，占地小，速度快，效率高，节省资源；
3.采用PLC伺服驱动系统，超大显示触摸屏构成驱动控制核心；最大限度地提高了整机的控制精度，可靠性和智能化程度；
4.触摸屏可储存多种产品的包装工艺参数，更换产品时可随时使用无需重新设定；
5.左右两边可同时使用包装不同重量和大小的产品，一边停止使用时另一边不受影响；
6.全不锈钢机身，美观耐用。

Double-line small vertical packaging machine

Suitable for automatic packaging of powder products in the food, medicine, and chemical industries;

Features:

1.Equipped with safety protection, in line with corporate safety management requirements;
2.Double-feed packaging structure, little space, fast speed, high efficiency, and resource saving;
3.Using PLC servo drive system, large display touch screen constitutes the drive control core; it maximizes the control accuracy, reliability and intelligence of the whole machine;
4.The touch screen can store the packaging process parameters of a variety of products, and can be used at any time when changing products without resetting;
5.The left and right sides can be used to pack products of different weights and sizes at the same time, and the other side will not be affected when one side is not used;
6.All stainless steel body, beautiful and durable.





设备简介：

本机是一种新型热封式，多功能全自动袋泡茶饮品包装设备。该机的 主要特点是内外袋一次成型，避免了人手与物料的直接接触，提高效率。内 袋为过滤棉纸，可自动 带线带标签，外袋为复合纸。其最大的好处在于： 贴标和外袋均可采用光电定位，包装容量、内袋、外袋、标签等均可任意调整，可根据用户的不同需要来调整内外 袋尺寸，以便达到最理想的包装效果， 提高产品外观档次，使产品价值提升。

Equipment profile:

This machine adopts ultrasonic sealing, multi-functional automatic tea bag packaging equipment. The main features of the machine is a forming inside and outside the bag, to avoid the direct contact with the staff and improve efficiency. Inside the bag for the filter cotton paper, can be automatically with a label, the outer bag for the composite paper. The biggest advantage is that: labeling and outer bags can be used photoelectric positioning, packaging capacity, inner bags, bags, labels, etc. can be adjusted, according to the different needs of users to adjust the size of the inside and outside the bag in order to achieve the best Packaging effect, improve product appearance grade, so that product value.

一、适用范围:

绿茶、红茶、花茶、花果茶、八宝茶、中国茶、健康茶、中药茶、咖啡等原茶颗粒状、条状的定量包装。

1.Applicable scope

Granular tea quantitative packaging: green tea, black tea, scented tea, flower nectar tea, eight-treasure tea, Chinese tea, health tea, traditional Chinese medicine tea, coffee and other raw tea.

技术参数 Technical parameters

型　号 Model	KL-CS
包装范围 Packing Range	1-10g
包装材质 Paper Material	尼龙、无纺布、玉米纤维等超声波可热封材料 Ultrasonic heat-sealable materials such as nylon, non-woven fabric and corn fiber
包装速度 Packing Speed	50-80 bags/min
卷膜外径 Roll outer diameter	≤Φ400mm
卷膜内径 Roll inner diameter	Φ76mm
气源压力 Air pressure	≥ 0.6Mpa
功　率 Power Supply	220V 50/60Hz 2.5Kw
设备外形 Machine Dimension	L1250*W800*H1850 mm
设备重量 Machine Weight	260kg



设备简介：

适用于五金、家具、建筑、塑料、电子等行业的五金零配件产品中单品、混合和分隔包装的全自动小袋包装机。

Equipment profile:

Suitable for single, mixed and separated packaging of hardware parts and accessories in hardware, furniture, construction, plastics, electronics and other industries.



技术参数 Technical parameters

型　号 Model	KL-300Z
运行方式 Operation mode	电动/气动 pneumatic type/electric type
制袋样式 Bag type	背封/三边封/四边封/异形 back sealing/ 3-side sealing/ 4-side sealing/ special shaped bag
封口方式 Sealing type	圆角/平切/连包/齿状等round corner cut/ slice cut/ continues packaging/toothed cut
电源/功率 Power supply	1P/220V/50Hz 1.5KW
制袋尺寸 Bag size	(L)30-165mm (W)30-150mm
最大膜宽 Maximum film width	< 300mm
包装速度 Packing speed	30-80 bags/Min
包装材料 Packing material	Paper/PE, PET/AL, Foil/PE Nylon/PE, Tea-leaf filtering paper, etc.



适用范围：五金、家具、建筑、塑料、电子等行业的五金零配件产品中单品、混合和分隔包装的全自动包装机。

适用产品：螺丝、螺母、垫片等各种规则形状产品。

设备简要说明：该系列设备支持单种包装、混合包装、分格包装。最多支持60种混合包装。控制部分采用台达台达PLC控制系统，包装个数直接在触摸屏设定，操作简单实用。包装机横封模具经过特殊处理，对于五金、塑料零件不会造成损害。不锈钢降低高度链斗输送线，内置聚乙烯轨道，前进过程中速度更快、噪音更低、运行更稳。计数光电采用日本欧姆龙品牌，计数速度更快，精度更高，抗影响力更强。我们可以根据客户的需求定做设计各种非标包装机械。

This series of equipment supports single packing , mixed packing
and split packing . Up to 60 mixed packages are supported . The control part adopts Delta PLC control system , the number of packages is directly set on the touch screen , the operation is simple and practical.

After special treatment , the transverse sealing die of the packing machine will not cause damage to the hardware and plastic parts . Stainless steel lower height chain bucket conveyor line , built-in polyethylene track , faster forward process , lower noise , more stable operation . Counting photoelectric adopts Omron brand of Japan , with faster counting speed , higher precision and stronger anti influence . We can design all kinds of non-standard packaging machinery according to the needs of customers .

技术参数 Technical parameters

型　号 Model	KL-320Z
制袋尺寸Packingsize	L30-180mm, W50-140 mm
卷膜最大宽度Max flm width	300mm
包装类型Packing Type	混包Mix /单BSingle /分格包Compartment
包装材料Packing materal	PP/CPPPA/PE,PET/PE.PE
计量范围Counting capacity	1-20pcs/bag.1-30kinds/bag
包装速度Packing speed	10- 60bag/min
电源规格Power	AC220V/50HZ/2KW
机器尺寸Machine size	L,W,H: (N/2*600+2200mm)*1500*1650mm N= 振动盘的数量(The otyof vibratbon bowl)

TF-350PE筒膜包装机
TE Tubular Film Bagging machine

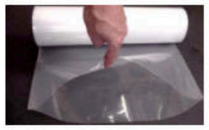


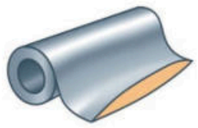
应用行业：

烘焙食品、奶酪、咖啡、茶、水果、蔬菜，工业零件，肉类、家禽、办公用品、快递包装袋、宠物食品、零售包装、配件、汽车配件、紧固件、家居用品、宠物用品、玩具等。

Applications:

Bakery, Cheese, Coffee & Tea, Fruit & Vegetables, Industrial Parts, Meat & Poultry, Office Supplies, Packaging & Logistics, Pet Food, Shop, Accessory packaging, Automotive, Fasteners, Household products, Pet products, Toys, etc.





包装膜类型：筒膜，特别适用应用聚乙烯筒膜
Raw Plastic film type: tube film, special good to PE tube film

特性:

1.使用PE膜，环保健康, 节约成品。
2.无需背封和成型器, 操作和维护都方便简单。
3.机器体积小，但能做大包装（最大成品袋350x500mm），节约空间。
4.PLC和触摸屏控制，操作界面友好。
5.可与打码机、贴标机、称重设备、输送设备集成，实现最大程度的自动化。

Features:

1.Using eco-friendly polyethylene (PE) film， low cost.
2.No back sealing and No Former shoulder need，
easy to operate and maintain.
3.Smaller machine for big bag（max bag width 350x500mm），
save space.
4.PLC and Touch Screen including, more user friendly.
5.Can integrate with printers, labelers, weighing machines,
and feeding devices and conveyors for maximizing automation.





成品袋： 无背封枕式袋
Finished bags : Pillow bag without Back sealing

技术参数 Technical parameters

型号 Model	TF-350
机器材质 Machine frame	不锈钢304 SUS304
触 摸 屏 Touch Screen	7寸彩显触摸屏7 inch Color displayed
操作语言 Languages	可选中文、英文、西班牙语或指定语言 Multiple languages: English/Chinese/ specify before ordering
膜材类型 Type of film	筒膜 Tube film
膜材厚度 Film Thickness	30~120μm
袋 尺 寸 Finished bag size	(L)80~500 (W)80~350mm
包装速度 Speed	4-15 bags/min
压缩空气 Air consumption	6Mpa
耗 气 量 Air consumption	0.3m³/min
电 压 Voltage	AC220V，700W
机器净重 Net weight	165kg
机器尺寸 Machine dimension	L1045*W1075*H1130mm

专利号：ZL 2019 2 1419572·8



适用产品：

适用于食品、化工、五金等，例：速溶饮品、休闲食品、奶粉、调味品、咖啡豆、铜件等物料包装。

Applicable to industries:

food, chemicals, hardware, etc., Such as: instant beverages, snack foods, milk powder, condiments, coffee beans, copper and other materials packaging.

选配计量装置
粉剂计量装置
电子称重装置
液体/膏体计量装置

Optional metering device
Powder metering device
Electronic weighing device
Liquid / paste metering device

选配功能装置
在线称重装置

Optional function device
On line weighing device



包装工作流程:

本机自动完成给袋、开袋、防尘、充填、封口、产品输出等包装工艺过程，其工艺流程可细分为：取袋→②开袋→③开袋及检测→④防尘→⑤充填→⑥上封→⑦产品输出（排出）

Packaging workflow:

This machine automatically completes the packaging process of bag feeding, bag opening, dust prevention, filling, sealing, product output, etc. The process flow can be subdivided into:
① Take the bag → ② open the bag → ③ open the bag and test → ④ dustproof → ⑤ filling → ⑥ top seal → ⑦ product output (discharge)

技术参数Technical parameter	参数值Parameter values
制袋尺寸 Making bag size	(L)80-300(W)100-400mm
包装袋型 Bag type	平面袋、拉链袋、M袋 Flat bag, zipper bag, M type bag
包装速度 Packing speed	10bags/min
净 重 Net weight	350kg
温 度 Temperature	5-35℃
相对湿度 Relative humidity	<85%
电 压 Pressure	220V AC
气源压力 Air pressure	0.6-0.8Mpa
耗 气 量 Air consumption	0.5m³/min

注:*表示实际工作环境应根据包装物料的特性而定
Note: The actual working environment should be determined according to the characteristics of the packaging materials.

专利号：ZL 2019 2 1419572·8



机器性能及适用:

1.包装袋适应范围：对于单层 PE、PE 复合材质、CPP 复合材质、铝箔等材质多层复合膜制成的预制袋。
2.包装袋形：平口袋、自立袋、M形袋、拉链袋、手提袋、壶口袋等。

适用范围:

A.颗粒类：结晶味精鸡精、类药物、胶囊、种子、白糖、瓜子果仁、饲料等；
B.粉剂类：调味粉、奶粉、葡萄糖、咖啡、洗衣粉等；
C.液、酱体类：洗衣液、果酱、豆瓣酱、黄豆酱、面酱、火锅底料、酱油、醋等；
D.酱腌菜类：雪菜、泡菜、酸菜、榨菜、香菇酱等；
E.休闲零食类：坚果、瓜子果仁、糖果、红枣、果脯蜜饯、豆干、鱼仔等；
F.速食类：脱水蔬菜、花茶、干菌菇类等；
G.冷冻食品：水饺、汤圆、火锅丸子类、鸡翅、鸡腿等；

Machine performance and applicability:

1. Wide application range of packaging bag: single-layer PE, PE composite material, CPP composite material, aluminum foil and multi-layer composite film pre-made bags.
2. Bag shape: flat pocket, doypack bag, m-shaped bag, zipper bag, handbag, spout bag, etc

Scope of application:

A. particle: crystal monosodium glutamate chicken essence, medicine, capsule, seed, white sugar, melon seeds and nuts, feedstuff, etc:
B. Powder: seasoning powder, milk powder, glucose, coffee, laundry powder, etc.
C. Liquid or paste: laundry detergent, jam, broad bean sauce, yellow bean sauce, noodle sauce, hot pot base, soy sauce vinegar, etc.
D. Pickles: potherb mustard, pickled cabbage, pickled mustard-green, pickled vegetables, mushroom paste, etc.
E. Snack: nuts, seeds, candies, red dates, candied fruit, dried beans, fish larvae, etc.
F. Fast food: dehydrated vegetables, scented tea, dried mushroom, etc
G. Frozen food: dumplings, sweet dumplings, hot pot balls, chicken wings, chicken legs, etc.

技术参数 Technical parameters

型　号 Model	KG-200	KG-250	KG-300
制袋尺寸 Making bag size	(L)100~300mm (W)100~200mm	(L)150~350mm (W)150~250mm	(L)200~400mm (W)200~300mm
灌装速度 Canned speed	10-60 bags/min		
使用电源 Power supply	3 phase三相 380V、50/60Hz、2.5KW		
气泵规格 Air pump specification	500N Litre/min、6kg/m²		
压缩空气 Compressde Air	0.8Mpa		
耗 气 量 Air consumption	0.6m³/min		
外型尺寸 Dimension	L4200*W2000*H1900mm		
机械重量 Machine weight	1130Kg		





全自动颗粒产品称重给袋包装设备
Automatic granule product weighing and packaging equipment for pre made bags



全自动粉末产品定量给袋包装设备
Automatic powder product weighing and packaging equipment for pre made bags



全自动液体 / 膏体产品定量给袋包装设备
Automatic liquid/paste product weighing and packaging equipment for pre made bags



技术参数 Technical parameters

型　号 Model	KZ-250	KZ-350	KZ-320
卷膜宽度 Film width	250mm	350mm	320mm
制袋长度 Bag length	45~ 280mm	150 ~330mm	120 ~280mm
制袋宽度 Bag width	30 ~ 110mm	50 ~ 160mm	50 ~ 160mm
包装速度 Packing Speed	40 ~ 300 bags/min	40 ~ 300 bags/min	40 ~ 300 bags/min
电　源 Power Supply	220V,50/60HZ,2.4Kw	220V,50/60Hz 2.4Kw	220V,50/60Hz 2.4Kw
备　注 Note	可加装充气装置 Can be equipped with nitrogen filling device		

型　号 Model	KZ-600	KZ-680
薄膜宽度 Film width	600mm	680mm
制袋长度 Bag length	120 ~ 450mm	120 -450mm
制袋宽度 Bag width	50 ~ 200mm	50 ~ 260mm
包装速度 Packing Speed	40 ~ 150 bags/min	40 ~ 100 bags/min
电　源 Power Supply	220V 50/60Hz 2.4Kw	220V50/60Hz 2.4Kw
备　注 Note	可加装充气装置Can be equipped with nitrogen filling device	

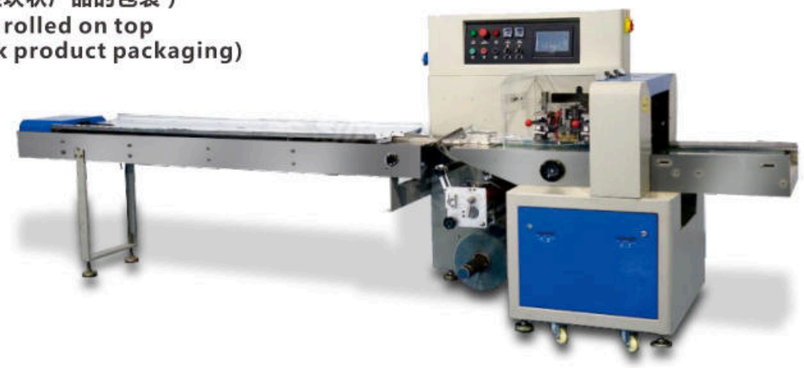
下走膜（适用于软性块状产品的包装）
Film is rolled on the bottom
(suitable for soft block product packaging)





上走膜（适用于硬性块状产品的包装）
Film is rolled on top
(suitable for rigid block product packaging)





全自动理料生产线系列（适用于产品自动整理，高速，高精度自动无人化包装）
Automatic feed production line series (applies to product automatic finishing , high speed , high precision automatic unmanned packaging





产品特点:

1. 整机全不锈钢 : 完全满足 GMP、食品卫生等认证要求；要求 抗腐蚀化工等产品的包装。
2.PLC 触摸屏人机界面 :PLC 工作稳定、抗干扰、称重精度高， 触摸屏人机界面便捷、直观 ; 称重反馈比重跟踪式，克服了因物料比重变化而致使包装重量发生变化的缺点。
3.充填采用伺服电机驱动 : 定位精度高、扭距大、寿命长、转速可设定。
4.搅拌采用台产免保养减速电机 : 噪音低、寿命长、终身免保养。
5.设计成包装中了随时无级可调，工作状态随时任意变换，操作便捷。
6.各种产品调整参数配方可存储，备后适用，最多储存 10 个配方。
7.全密封空气阻尼玻璃不锈钢组合料箱，物料动静一目了然，粉 尘不外泄，充填出口有洗尘装置，保护车间环境。
8.更换螺旋附件，能够适应超细粉到大颗粒等多种物料。

Characteristic:

1.Made of stainless steel: totally adapt to the require of GMP or other food sanitation certification. Suitable for packing corrosive chemicals.
2.HMI using PLC plus touch screen: PLC has better stability and higher weighing precision, as well as is interference-free. Touch screen result in easy operation and clear control.
3.Filling system is driven by servo-motor: high precision, high torque, long operation life, and rpm settable.
4.Taiwan made maintenance-free reducer is used for agitating motor: low noise level, long operation life, maintenance-free for life time.
5.Designed for working condition changeable in any time.
6.Various product adjustment parameters formula can be stored Max. 10 recipes can be saved for later using.
7.Product cabinet is fully closed, damp air-pressure controlled, and made of glass with stainless steel. Product's movement in the cabinet is clear at a glance. No powder leak. Dust extraction device mounted in the mouth of the filling tube lead to clean plant enviroment.
8.Through changing accessories, the machine is suitable for multiple products, no matter super fine power or large grain..

技术参数 Technical parameters

包装重量 Packing weight	1-500g（变换螺旋附件）	10-5000g（变换螺旋附件）
称重范围 Weighing range	0.2-800g	1-6000g
包装精度 Packing precision	≤0.3-1% 包装重量 >1000g 偏差 ±0.25%-0.5%	
包装速度 Packing speed	15-60 bags/min	10-50 bags/min
电　源 Power supply	380/220V 50/60Hz	
整机功率 Machine power	800W	1.8Kw
整机重量 Machine weight	150Kg	260Kg
整机体积 Machine bulk	L800*W700*H1900mm	L800*W1200*H2150mm
料箱容积 Hopper capacity	26 L	50 L





粉末计量机头
Powder metering head

产品特点:

1. 整机全不锈钢 : 完全满足 GMP、食品卫生等认证要求；要求 抗腐蚀化工等产品的包装。
2.PLC 触摸屏人机界面 :PLC 工作稳定、抗干扰、称重精度高， 触摸屏人机界面便捷、直观 ; 称重反馈比重跟踪式，克服了因物料比 重变化而致使包装重量发生变化的缺点。
3.充填采用伺服电机驱动 : 定位精度高、扭距大、寿命长、转速 可设定。
4.搅拌采用台产免保养减速电机 : 噪音低、寿命长、终身免保养。
5.设计成包装中了随时无级可调，工作状态随时任意变换，操作便捷。
6.各种产品调整参数配方可存储，备后适用，最多储存 10 个配方。
7.全密封空气阻尼玻璃不锈钢组合料箱，物料动静一目了然，粉 尘不外泄，充填出口有洗尘装置，保护车间环境
8.更换螺旋附件，能够适应超细粉到大颗粒等多种物料。

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技术参数 Technical parameters

包装重量 Packing weight	1-500g（变换螺旋附件）	10-5000g（变换螺旋附件）
称重范围 Weighing range	0.2-800g	1-6000g
包装精度 Packing precision	≤0.3-1% 包装重量 >1000g 偏差 ±0.25%-0.5%	
包装速度 Packing speed	15-60 bags/min	10-50 bags/min
电　源 Power supply	380/220V 50/60Hz	
整机功率 Machine power	800W	1.8Kw
整机重量 Machine weight	150Kg	260Kg
整机体积 Machine bulk	L800*W700*H1900mm	L800*W1200*H2150mm
料箱容积 Hopper capacity	26 L	50 L





产品特点:

1.采用新型的国际流行的生产控制系统：高精度高速专用计量控制仪、具有功能强、可靠性高和较大灵活和可扩展性 的特点，完全适应于生产过程重复高度连续化生产。
2.具有过冲抑制、落差自动修正，超差自动报警等功能。
3.该机是机电一体化的新型设备，采用电脑控制技术、进口高精度称重传感器，与物料接触地方匀为 304 不锈钢制造。
4.夹袋器大小可换，能够适应多种尺寸包装袋。
5.有化学工业皮带、塑钢链板等多种材料结构输送带可以选择。
6.有工业缝包机、气动热封口机可供选择。

Characteristic:

1.Using new-style producing & control system , together with high precision and high speed related weighing & control instruments , which has the advantage of multi-function , high stability and expansibility .completely adapt to the highly continuous and repeated industrial manufacture.
2.Hauing the function of over-dosing restraining ,wrap self-correcting and over-weight warning.
3.The machine is a set of highly electro-mechanical integrated device. Computer control system and imported high-precision weighing sensors are adopted . All the parts which directly contact with products are made of 304 stainless steel.
4.Bag grip device is changeable for fitting different bag size. 5.Chemical grand belt coveyor or PVC flight conveyor optional
6.Industrial bag sealing or seaming device optional

技术参数 Technical parameters

计量方式 Measurement Method	毛重称量式 Gross weight type
喂料方式 Filling Mode	闸门给料、螺旋补料 valve feeding, spiral supplement
包装重量 Packing weight	5-25kg,10-50kg
包装精度 Packing Accuracy	±0.2%
包装速度 Packing speed	4 bags/min
电 源 Power supply	3P:380V, 1P:220V/50Hz
压缩空气 Compressde Air consumption	6Mpa
耗 气 量 Air consumption	0.2 m^3/min
整机功率 Total power	2Kw
整机体积 Machine size	L1000*W1000*H2400mm







产品特点:

1.双独立称量斗重：不易受外界影响，与袋子分开，工作速度快。
2.喂料器在工作当中可根据物料的比重自行调整以达到精度更高，速度更快。
3.独立单只重量传感器：工作更加稳定，灵敏度更高，打破目前国内传统 的仪表式控制系统。
4.可设定时间自动记忆当前包装次数班次，轻松传递交接，并及时反馈当 前产品合格率。
5.中文操作界面，配合动作时间可设定，操作更加直观方便。
6.设有校准程序配有法码可随时方便进行校准，对长时间不用的重量飘移 特别有用。
7.称量斗由玻璃罩密封，可大大减少对车间的污染。
8.整机美观大方，方便清除残料，称量斗采用挂勾式可直接拆卸便于清洗。

Characteristic:

1.Double hopper weight alone separated from bags, with high working speed.
2.Feeder is adjustable with the proportion of materials to achieve high accuracy and high speed
3.Weight cell alone : steadily working, high sensitivity, instead of metering control system.
4.Present packing times can be saved, easily tracking the certified rate of products.
5.Touch screen in English with easy to operate
6.Calibration matched poise is used to delete the moving weight
7.Weighing hopper is covered by glass, less pollution to workshop.
8.Perfect-structured machine, easy to clear the remnant. And hanging weigher can be disassembled for clearing.

技术参数 Technical parameters

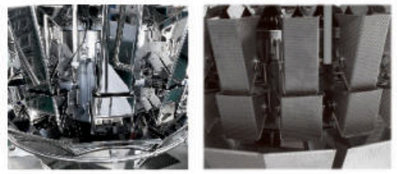
计量方式 Feeding mode	四振动喂料 电子传感称重反馈 Four vibration feeding, electronic sensor weighing	振动给料称量（净重） Vibration feeding weighing (net weight)
包装重量 Packing Weight	50-1000g（双斗单用）100-2000g（双斗共用）	200-5000g
包装精度 Packaging precision	重量 ≤200g, 误差≤ ±1g；重量 >200g, 误差≤ ±2g weight ≤200g, deviations≤ ±1g；weight>200g,deviations≤ ±2g	
包装速度 Packaging speed	10-30 bags/min	8-15 bags/min
电 源 Power supply	1P 单相 220V 50/60Hz	1P 单相 220V 50/60Hz
整机重量 Weight	150kg	180kg
整机功率 Total Power	0.5Kw	0.7Kw
整机体积 Machine dimension	L630*W530*H1660mm	L875*W860*H2010mm
操作界面 Operating interface	彩色 PLC 触摸屏人机界面 color PLC touch screen	











适用范围:

适合糖果、瓜子、薯片、开心果、花生、果仁、果脯、果冻、冷冻汤圆、饼干、密饯、樟脑丸、葡萄干、杏仁、巧克力、坚果、谷、宠物食品、膨化食品、小五金件、塑料件等各种颗粒状、片状、条状、不规则形状物料的定量称量。

Characteristic:

Suitable for quantitative weighing candy, melon seeds, potato chips, pistachios, peanuts, nuts, fruit, jelly, frozen dumpling, biscuits, candied fruit, camphor, raisins, almonds, chocolate, nuts, grains, pet food, puffed food, hardware parts, plastic parts and other granular, sheet, strip, irregular shape materials.

技术参数 Technical parameters

名　称 Name	电脑组合称重设备 Computer combined weighingequipment
称重范围 Weighing range	10-2000g
单袋平均误差 The average error of single bag	0.2-0.5g
称量精度范围 Weighing precision range	0.1-1.5g
称重速度 The biggest weighing speed	30~130 bags/min
料斗容量 Hopper capacity	1300m³
料斗形式 Hopper type	双排无记忆斗 Double row memoryless bucket
驱动方式 Drive mode	步进电机 Stepper motor
功　率 Power	2000W
电　源 Power source	220V, 50/60Hz
机体尺寸 Dimensions	L1250 *W1020 *H1348 mm



金属重量检测一体机
Weight metal inspection integration machine



成品隧道金属检测
The finished tunnel metal detecion



管道金属检测
The metal pipeline detection



重量检测设备
Weight detecting device



25KG 重量检测设备
25KG Weight detecting device

技术参数 Technical parameters

型　号 Model	K-XBI	K-XBII
称量范围 Weighing range	1-1000g	5-25kg
速　度 Speed	45	5-30
精　度 Precision	±1	±5
最小刻度 Minimum scale	0.1	1
产品预设模式 Product design model	10	10
机器尺寸 Machine size	L1050*W681*H1260mm	
剔除装置 Removing device	吹气剔除法 / 拔杆剔除法 Blowing removing/Pulling out removing	
电　压 Voltage	220V	
功　率 Power	300W	

专利号：ZL 2018 2 0193648·9



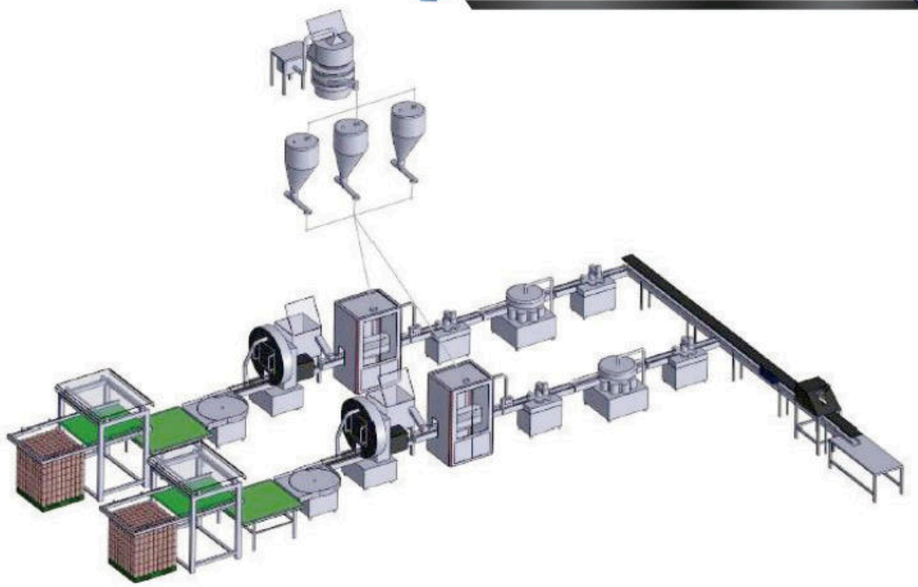


机器设备简要说明

1.本条生产线是按照常规听装流程配置，整个生产过程自动化程度高，符合中国GMP卫生标准。
2.本生产线配套机器除注明材料外均为不锈钢，所有机器结构均是按照食品卫生标准选用设计的。
3.与物料接触的容器材质均为食品级SUS304。
4.经常拆洗的结构都采用了易拆件连接，保证交班或者变更产品时候处理卫生方便。

Introduction of production line:

1. This production line is configured according to the conventional bottling process, and the whole production process is highly automated, which conforms to the Chinese GMP hygiene standard
2. The supporting machines of this production line are all stainless steel except the materials indicated. All the machine structures are selected and designed according to the food hygiene standards.
3. The container materials in contact with the materials are food-grade SUS304;
4. The cleaning structure is connected with detachable parts, so as to ensure the sanitation and convenience of handling when transferring or changing products;



产品特点：

应用于各种粉末类产品的自动计量、灌装、封口、贴标、打码等自动化生产线。 适用瓶子的材质有：PET、马口铁等。适用物料有：奶粉、营养粉、蛋白粉、咖啡粉、肽粉、化工粉等。 可根据具体需要、量身定做。

Characteristic:

It is used for automatic measuring, filling, sealing, labeling and coding of various powder products.Applicable bottle material: PET, glass bottle, tinplate, etc.Applicable materials: milk powder, nutrition powder,protein powder, coffee powder, peptide powder, chemical powder, etc.According to the specific needs of customers, customized.

听装工艺过程：

自动卸跺机（空罐）→理罐（供瓶）→无磁空罐消毒机→真空上料机→横向输送→金属检测→无次品充填机→双头抽真空充氮封罐机→离子风罐体清洁机→喷码→翻罐器→软胶盖压盖机→装箱码垛。

Tinning process :

Automatic uploading bottle machine→ bottle feeder machine→no magnetic empty tank sterilizer→ vacuum feeding machine → horizontal conveying → metal detection → no defective filling machine → double-end vacuum-pumping nitrogen filling and sealing machine → ion air cleaning machine → code spraying → can turning machine→ soft rubber lid press capping machine → Packing and stacking.

技术参数 Technical parameters

名　　称 Name	全自动粉末听装线 Automatic powder bottle production line
灌 装 重量 Filling weight	根据客户需求 According to customer requirement
电　　源 Power supply	3相，3 phase 380V 50Hz
压缩空气量 Compressed air consumption	6kg/cm²
耗 气 量 Air consumption	1.45m³/min
瓶 子 材 质 Bottle material	307#/401#/502#/300#/PET,glass bottle, tinplate玻璃瓶、马口铁等
灌 装 规 格 Filling specification	改变罐装机及充氮封罐机的模具可以罐装多种规格的产品 Changing the mold of no defective filling machine and nitrogen filling & filling machine can canning products of various specifications
生 产 速 度 Packing speed	15-55 bags/min
计 量 精 度 Measurement accuracy	≤±0.5%

专利号：ZL 2018 2 0190949·6
ZL 2018 2 0194953·X
ZL 2018 2 0194949·3



一、本套自动称重包装系统:

自动卸跺机（空罐）-理罐-震动下料 物料提升设备 -电脑组合称重设备-工作平台-自动定位灌装机-封罐机-可选配的设备。

二、产品特点:

应用于各种颗粒类产品的自动计量、灌装、封口、贴标、打码等自动化生产线。

适用瓶子的材质有：PET、玻璃瓶、马口铁等。

适用物料有：各类坚果、零食、五谷杂粮、蜜饯、水果罐头等。

可根据具体需要、量身定做。

Equipment profile:

Automatic uploading bottle machine→ bottle feeder machine →Vibration feeding material lifting equipment→ computer combined weighing equipment→working platform→positi -oning filling machine→can-lid closing machine→ optional equipment

Characteristic:

The production line is used for automatic measuring, filling, sealing, labeling and coding of various powder products.

Applicable bottle material: PET, glass bottle, tinplate, etc.

Applicable materials: All kinds of nuts, snacks, whole grains, preserves, canned fruit and so on.

According to the specific needs of customers, customized.

技术参数 Technical parameters

名　称 Name	全自动颗粒听装线Automatic particle bottle production line
灌装重量 Filling weight	根据客户需求According to customer requirement
电　源 Power supply	3相 3 phase 380V 50Hz
压缩空气量Compressed air consumption	0.6Mpa
耗 气 量 Air consumption	1.45m³/min,
瓶子材质 Bottle material	307#/401#/502#/300#/PET、glass bottle, tinplate玻璃瓶、马口铁等
灌装规格 Filling specification	改变罐装机及充氮封罐机的模具可以罐装多种规格的产品 Changing the mold of no defective filling machine and nitrogen filling & filling machine can canning products of various specifications
生产速度 Packing speed	30-120 bags/min
计量精度 Measurement accuracy	≤±0.5%

专利号：ZL 2018 2 0193648·9
ZL 2018 2 0194953·X



设备概述:

工艺流程:1.理瓶→2.自动灌装→3.自动上盖→4.自动压旋盖→5.自动重量检测→6.自动磁感应封口→7.自动贴标→8.自动喷码→9.收集平台

Process flow:

1.bottle sorting → 2.automatic filling → 3. automatic capping → 4. automatic screw capping → 5.automatic weight detection → 6.automatic magnetic induction sealing → 7. automatic labeling → 8. automatic coding → 9. Bottle collecting

产品特点:

1.充填精确度可达 +-1%
2.易于调节灌装量
3.操作简便，易于保养
4.采用进口元器件
5.设置手动档与自动档
6.拆装简便，易清洗
7.采用不锈钢制造，符合 GMP 作业标准
8.适合少量多样的产品使用

Characteristic:

1.Filling Precision is +-1%
2.Easy to adjust filling measure
3.Easy to operate, easy to maintain
4.Adopt import elements
5.Set manual and automatic
6.Easy to dismantle and install, easy to clean
7.Made of stainless steel, meet GMP standard
8.It's suitable for few amount and multiple products

技术参数 Technical parameters

型号 Model	灌装范围(ml) Filling range	生产(pcs/m)	空压机排量 Air compression	电源 Power supply	外型尺寸(mm) Machine size	重量(kg) Weight
KY-BG 100	10-10	20-25	5.7 ft3/min	220V/50Hz	980x550x1450	35
KY-BG 250	30-250	20-25	5.7 ft3/min	220V/50Hz	1000x550x1550	35
KY-BG 500	100-500	12-18	5.7 ft3/min	220V/50Hz	1100x550x1600	45
KY-BG 1000	200-1000	8-14	5.7 ft3/min	220V/50Hz	1300x670x1650	45
KY-BG 2000	500-2000	6-10	8.8 ft3/min	220V/50Hz	1650x700x1700	75



自动定位灌装设备
Automatic positioning equipment

特点：
设备外表不锈钢304材质
1.计量方式：称重充填式
2.包装精度：≤±1.5g
3.包装速度：10—50罐/分
4.电源：三相220V 50/60Hz
5.整机功率：3.5Kw
7.气压：6—8Kg/m²
8.用气量：0.2m³/min
9.整机重量：400Kg
10.尺寸：2000*1400*1500 mm

Features:
Equipment appearance stainless steel 304 material
1. Measuring method: weighing and filling
3. Packaging accuracy: ≤ ± 1.5g
4. Packing speed: 10-50 cans / min
5. Power supply: three-phase 220V 50/60Hz
6. Total power: 3.5Kw
7. Air pressure: 6-8Kg / m²
8. Air consumption: 0.2m³ / min
9. Machine weight: 400Kg
10.Size: L2000 * W1400 * H1500 mm



自动卸垛机
Automatic unloading machine



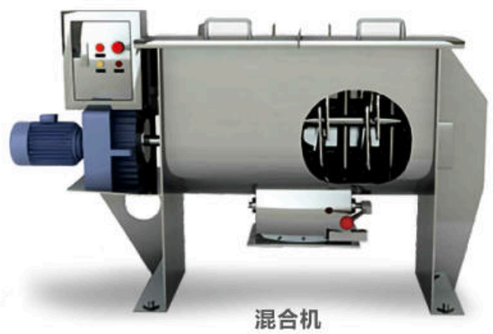
理罐机
Bottle sorting table



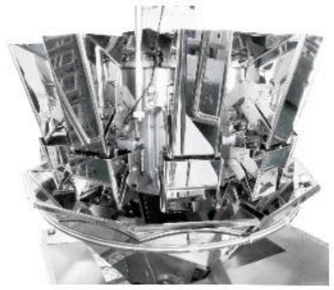
贴标机
Automatic labeling machine



封罐机
Can sealing machine



混合机
Mixing machine



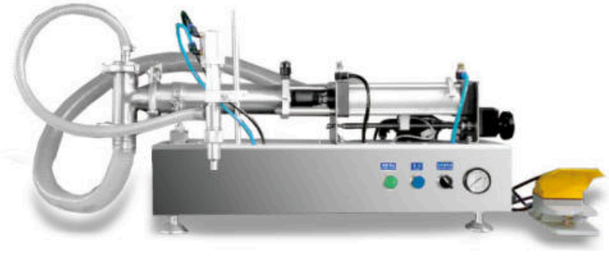
称重设备
Weigher



四斗称
4heads linear weighing machine



半自动膏体泵
Semi automatic paste pump



半自动液体泵
Semi automatic liquid pump



半自动膏体泵
Semi automatic paste pump



特点：
A.采用无磁清洗内罐，彻底清除金属杂质，杜绝强磁吸引清理不干净等缺点
B.紫外线消毒与清理一个工位完成，杜绝清理与消毒分开所产生的二次污染
C.结构紧凑，占地面积小
1.消毒速度：1～45罐/分钟（变频调速）
2.适用罐规格：直径75-150mm高80-200mm（更换模具）
3. 整机功率：1.1Kw（紫外线杀菌灯25W共7条）
4. 主要材质：SUS304不锈钢
5.变频器品牌（东元）产地台湾
6.主要材质304不锈钢
7.电源：三相380V 50HZ

Features:
A. Adopt non-magnetic cleaning inner tank, completely remove metal impurities, and eliminate shortcomings such as strong magnetic attraction and unclean cleaning
B. UV disinfection and cleaning is completed in one station, to eliminate secondary pollution caused by the separation of cleaning and disinfection
C. Compact structure and small footprint
1. Disinfection speed: 1 ~ 45 cans / min (frequency conversion speed regulation)
2. Applicable tank specifications: diameter 75-150mm height 80-200mm (change the mold)
3. Total Power: 1.1Kw
4. Main material: SUS304 stainless steel
5. Inverter brand (Dongyuan) origin Taiwan
6. The main material is 304 stainless steel
7. Power supply: three-phase 380V 50Hz

无磁空罐清洁消毒机
Non-magnetic empty tank cleaning and disinfecting machine



特点：
1.计量方式：称重后二次补充螺旋旋转充填式
2.容器尺寸：圆柱型容器φ50—180mm 高50-350mm
3.包装重量：100—2000g（变换螺旋附件）
4.包装精度：≤±1.5g
5.包装速度：25—55罐/分
6.电源：三相380V 50/60Hz
7.整机功率：3.5Kw
8.气压：6—8Kg/m²
9.用气量：0.2m3 /min
10.整机重量：700Kg

Features:
1. Metering method: refilling spiral rotation filling type after weighing
2. Container size: cylindrical container φ50-180mm height 50-350mm
3. Packing weight: 100-2000g (change spiral parts)
4. Packaging accuracy: ≤ ± 1.5g
5. Packing speed: 25-55 cans / min
6. Power supply: three-phase 380V 50/60Hz
7. Total power: 3.5Kw
8. Air pressure: 6-8Kg / m²
9. Air consumption: 0.2m3 / min
10. Weight of whole machine: 700Kg

无次品粉末充填机
non-defective canned filling machine



特点：
生产能力:12-14罐/分
适用罐规格：标准401/502罐（需更换模具），
高度:100-230mm
残氧量：≤3%
工位高度：900mm
气源：0.8Mpa
用量：2m³/h
材质：304
不锈钢整机尺寸：(L)2200*(W)1150*(H)1900mm

Features:
Production capacity: 12-14 cans/min
Applicable tank specifications:
standard 401/502 tank (mold needs to be replaced),
height: 100-230mm
Residual oxygen: ≤3%Height: 900mm
Air source: 0.8 Mpa
Air consumption: 2 m³/h
Machine size: （L）2200*(W)1150*(H)1900mm

抽真空双头封罐机
Vacuum double head can sealing machine



特点:
A.清理罐体由于静电所粘附的物料粉尘
B.收集处理粉尘杂质
1.清洁能力：30-80罐/分钟
2.适用罐规格：Φ60-Φ150mm
（更换给罐螺杆）高80*200mm
3.整机功率：2Kw
4.外型尺寸： L2600*W600*H1600mm
5.主要材质:304不锈钢
6.电源：三相380V 50/60Hz
7.增加等离子风机，除静电清扫罐体更彻底

Features:
Ion air tank body cleaning machine
Features: A. Clean the material dust adhered to the tank due to static electricity
B. Collection and treatment of dust and impurities
1. Cleaning capacity: 30-80 cans / min
2. Applicable specifications: Φ60-Φ150mm, height 80 * 200mm
3. Overall power: 2Kw
4. Dimensions:L 2600 * W600 * H1600mm
5. Main material: 304 stainless steel
6. Power supply: three-phase 380V 50/60Hz
7.Add plasma fan to remove static electricity and clean the tank more thoroughly

离子风罐体清洁机
Ion air tank cleaner



特点：
电　　源: 220V/50Hz
功　　率: 2Kw
封口直径: ϕ20-100mm
容器高度: 30-260mm
速　　度: 60-120bays/min
重　　量: 180kg
特殊要求可定制

Features:
Power supply : 220 V / 50 Hz
Voltage : 2 Kw
Diameter: ϕ20-100 mm
Height: 30-260 mm
Production capacity: 60-120 bays/min
Weight: 180 kg
Special requirements can be customized

铝箔封口设备
Aluminum foil sealing equipment

特点：
1.压盖速度：30-60罐/分钟
2.适用罐规格：直径75-150mm，
　　高80-200mm
3.整机功率：800w 三相380V 50/60Hz
4.耗气量：　0.01立方/小时
5.主要材质：SUS304不锈钢
6.真空发生器品牌（施迈磁）产地德国

Features:
Soft rubber capping machine
1. Capping speed: 30-60 cans / min
2. Applicable specifications: diameter 75-150mm, height 80-200mm
3. Overall power: 800w three-phase 380V 50-60Hz
4. Air consumption: 0.01 cubic meters / hour
5. Main material: SUS304 stainless steel
6. Vacuum generator brand (Schmerz), origin: Germany



软胶盖压盖机
Soft rubber cover capping equipment



特点：
1.理盖速度≥50个/分钟，可兼容502#、401#等多规格圆帽盖（高盖）理盖，生产过程正常无卡盖、无磨损现象。
2.机机采用304不锈钢，外表面拉丝处理；安全门、防护罩为透明高分子材料（耐酒精）。
3.配备快速报警模式，方便操作员快速处理异常。

Features:
1. Cap arranging speed: ≥50 pcs / min, compatible with 502 #, 401 # and other specifications of round caps (high cover), the production process is normal ,no stuck the cap, no wear.
2. The main body is made of 304 stainless steel, and the outer surface is brushed. The safety door and protective cover are transparent polymer materials (alcohol-resistant).
3. Equipped with fast alarm mode, so that the operator can quickly handle the exception.

KL--60高盖定位压盖机
high cover positioning capping equipment

特点：
1.主机尺寸:998x628x1438mm
2.上盖落盖机尺寸:L1548*W820*H1780mm
3.适应旋盖速度:0-300瓶/分
4.适用盖直径:直径10-100
5.适用盖高度:10-50mm
6.适用瓶直径:直径10-120mm
7.适用高度:40-280mm
8.使用电力：220V 50Hz

Equipment profile:
1.Machine size:
　998x628x1438mm
2.Cover drop machine size:
　1548x820x1780mm
3.Adapt to capping speed:
　0-300 bottles / min
4.Applicable cover diameter :
　diameter 10-100mm,
5.for cover height: 10-50mm
6.Applicable bottle diameter :
　diameter 10-120mm ,
7.for bottle height: 40-280mm
8.Voltage: 220V 50Hz



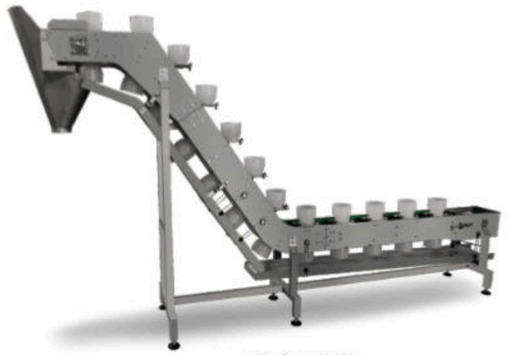
自动上盖压盖设备
Automatic capping equipment



Z 型振动物料输送（颗粒物料）
Z type elevator (for granular products)



单斗提升机
Single bucket elevator



碗式输送机
Bowl type conveyor



振动斜坡输送设备（方便清洗）
Vibrating slope conveying equipment
(convenient cleaning)



振动螺旋给料机
Vibraion screwing conveyor
(for powder products)



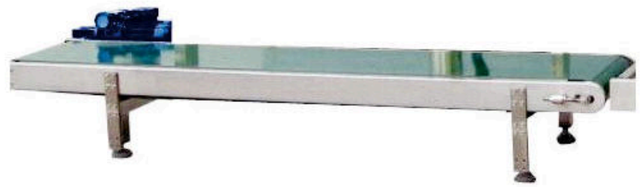
真空输送上料机（小颗粒，粉末产品）
Vacuum conveyor (for small granular
or powder products)



大倾角提升机（用于小药丸）
High tilt elevator (for small pills)



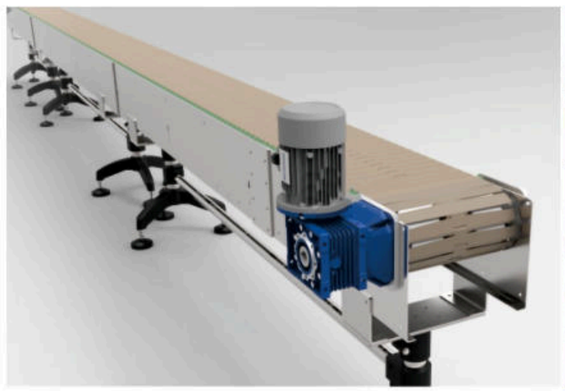
网带输送线
Mesh belt conveyor line



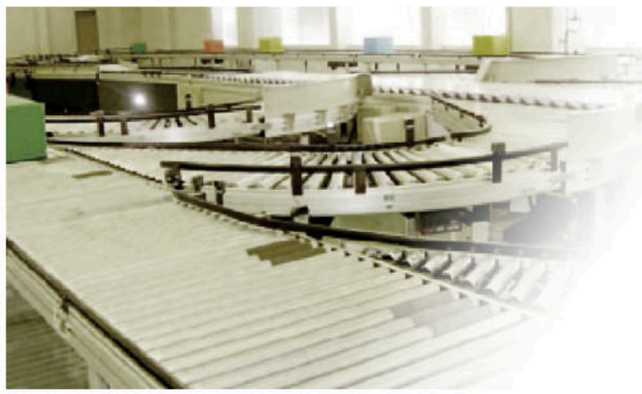
载重皮带输送线
Loading belt conveyor line



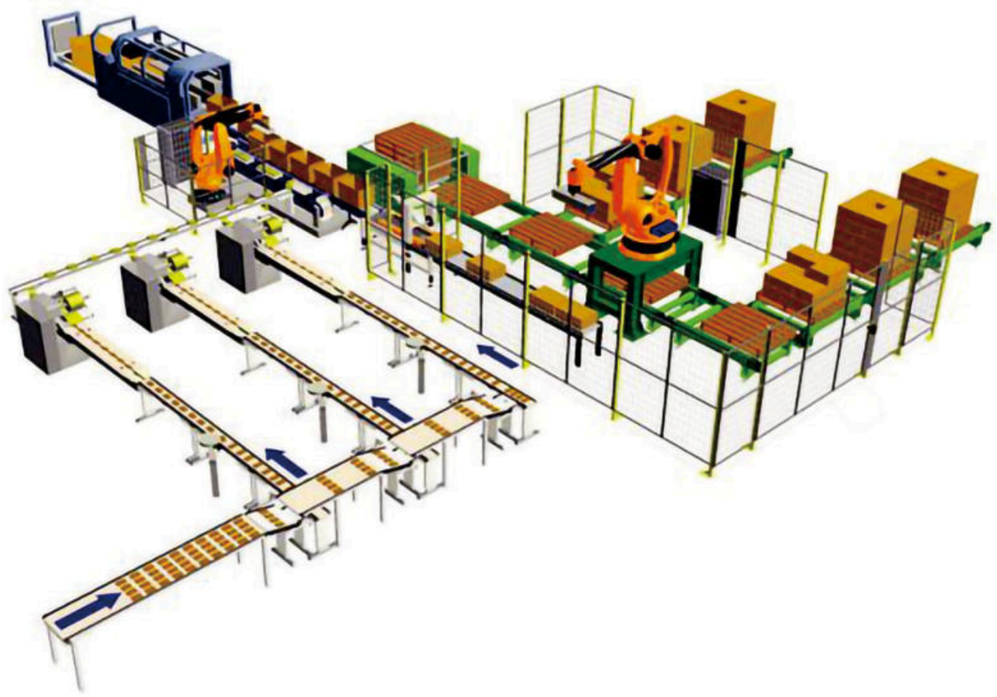
皮带输送线
Belt conveyor line

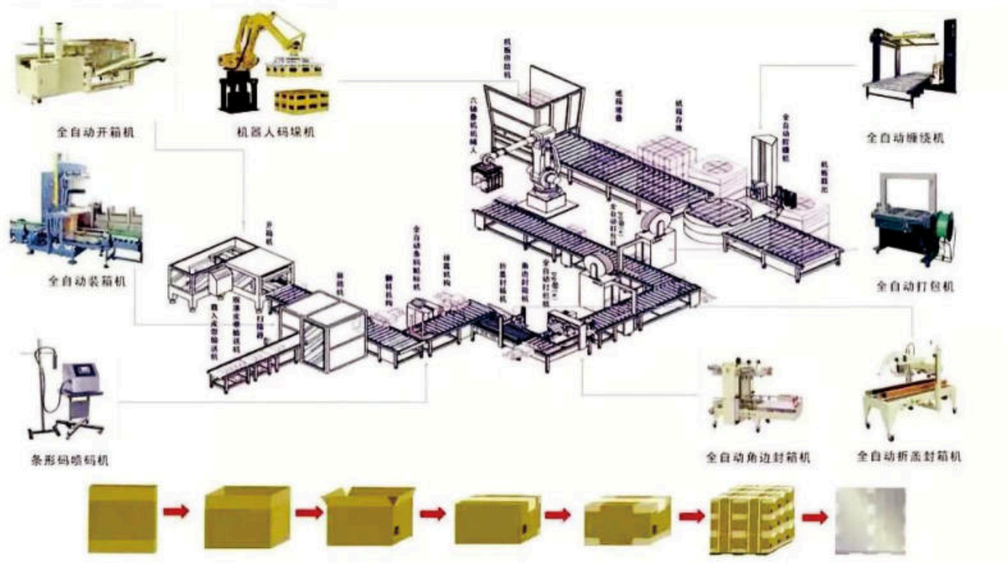


链板输送线
Chain plate conveyor line



无动力滚筒输送线
Unpowered roller conveyor line



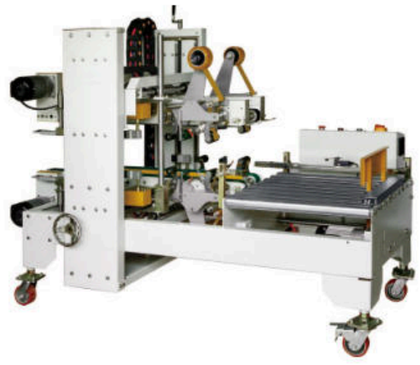




自动开箱设备
Automatic opening device



自动折盖封箱机
Automatic folding and sealing machine



四角边封箱设备
Four angle sides sealing equipment



自动打包设备
Automatic packaging equipment



自动封箱打包一体机
Automatic sealing packing machine



自动缠绕设备
Automatic winding equipment

卧式滚筒干粉混合机

该混料机适用于各种乳粉、食品、制药等行业生产过程中混料和添加，混料过程是在滚筒中进行，滚筒中的倒向装置使物料在混料系统中呈自由滑落的运行状态，实现混合产品的目的。由于该混合机在滚筒中没有任何运动的机件，因此在混合时不会对物料造成挤压、摩擦产生热量而损害物料。这是该混合机优于同类产品的主要特点。

Horizontal drum dry powder mixer

The mixer is suitable for mixing and adding materiais in the process of various milk powder, food and pharmaceutical industries. The mixing process is carried out in the drum. The backward decive in the drum makes the materials slide freely in the mixing system to realize the purpose .Because the mixer does not have any moving parts in the drum ,it will not cause extrusion shd friction to produce heat and damage the material during mixing.This is the main characteristic that the mixer is superior to the domestic similar products.

气流混合机

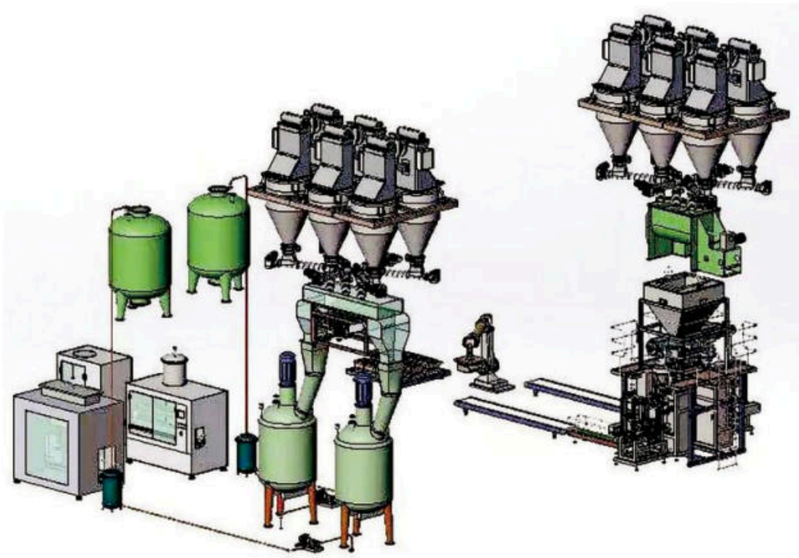
本设备适用于乳品、食品、医药、化工等产品的混合，整机采用304不锈钢制作，符合GMP标准，食品卫生证明。
PLC触屏控制，工作稳定，不同产品的混合参数可自由设定，操作便捷！进料、混合、出料，均为密封过程，无粉末暴露；混合效率高，设备运行安全可靠，内部无运动部件，便于维护，无机械转动部件及润滑油，避免污染风险；进料速度快，输送距离远等特点。

Air mixer

The equipment is suitable for mixing dairy, food, medicine, chemical and other products, The whole machine is made of 304 stainless steel, which meets the CMP standard and is certifiedas food hygiene.
PLC touch screen control, stable work, different product mixed parameters can be set freely, easy to operate!
Feeding, mixing and discharging are all sealed processes,no dust exposure;High mixing efficiency, safe and reliable operation of equipment,no moving parts inside, easy maintenance ,No mechanical rotating parts and lubricating,avoiding opollution risk ;Fast feeding speed ,long transmission distance, etc.







自动配料系统Automatic ingredient system

