JUXING®

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注：产品外观及参数如有变化，恕不另行通知。
Note：Subject to changes without notice.

JUXING®

裱纸裱卡系列设备

制造更好的裱纸裱卡和模切设备

Manufacture Better Flute Laminator, Cardboard Laminator Die-cutting Machine

玉田县炬兴印刷包装机械制造有限公司

Yutian County Juxing Printing and Packaging Machinery Manufacturing Co., Ltd.

企业简介

Company Profile

卓越的玉田县炬兴印刷包装机械制造有限公司坐落于素有“印机之乡”美誉的京津唐腹地——河北省玉田县。本企业是印后设备的专业生产厂家，主打的智能型高速全自动裱纸机率先突破 12000 张 / 小时；平压平模切机系列不断推陈出新，始终站在潮流前沿。

企业依托优秀的设计人员，不断创新，在包装机械领域拥有多项自主创新；依托高素质的技术人员，服务客户，为客户消除后顾之忧，树立良好的企业形象；依托专业的组装人员，精雕细琢，以对艺术品的完美追求雕刻我们的产品；依托精良的检测设备，确保品质，使生产的产品不出现质量瑕疵。

炬兴与佳捷联手共同成立唐山佳讯进出口贸易有限公司，使炬兴产品远销国外，为“中国创造”扬名争光。

优秀的炬兴着眼未来，脚踏实地，以“志存高远，品牌炬兴；拼搏务实，诚信炬兴”为企业宗旨，全力打造中国印后领域的新航母，回报社会，服务用户。

Yutian Juxing Printing and Packaging Machinery Manufacturing Co., Ltd. is located in China’s North Printing Machinery Production Base – Yutian, Hebei. It is a professional enterprise in post–printing equipment manufacture fields. Our lamination machine has created a good fame for high efficiency and reasonable price and the die–cutting machine is famous for the good quality, high productivity and safety.

Our factory has a number of self–innovations about laminating machines and die–cutting machines. We continue to rely on outstanding engineering team and good service to eliminate worries of our customers as well as establish a good reputation among our clients; rely on professional assemblers to improve our products, and promote machine quality; rely on sophisticated inspection equipment to reduce the defects of our products.

Juxing Machinery and Jiajie Machinery cooperate together and found Tangshan Jiasun Import and Export Co.,Ltd. Who makes our machines sold to overseas markets.

Yutian Juxing Printing and Packaging Machinery Manufacturing Co. ,Ltd. is willing to establish long–term cooperation relationship with all the customers from domestic and abroad for further development. The diligent Juxing people put our eyes on the future to make all of our efforts to serve our customers sincerely.





裱纸裱卡设备

Flute and Cardboard Laminator

裱纸机也称贴面机， 是将各规格卡纸与瓦楞纸，或卡纸与卡纸进行粘贴的设备。而高速型全自动裱纸机是近年兴起的新技术机型。

玉田县炬兴印刷包装机械制造有限公司生产的高速型全自动裱纸机是率先突破每小时 12000 张的厂家， 并因精度高、用胶量少而得到广大客户的认可和欢迎。

该型号裱纸机分标配型和高端型两种，其中高端型裱纸机的侧规、前规位置以及各辊筒之间的间隙均为自动调整，且具备数据记忆功能。两种配置的机型均可选配翻转机。

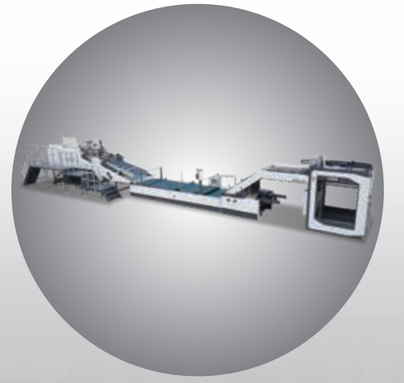
本公司还同时生产全自动卡纸贴面机，该机型是裱纸机的一个分支，是专门用于薄纸、卡纸、灰纸板、铜板纸等贴合的设备。具备贴合精度高、裱合速度快的特点。

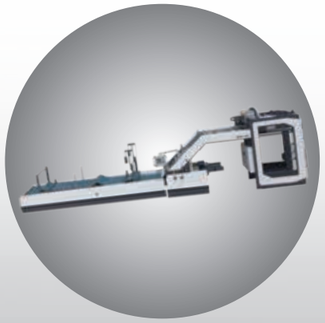
The laminator is a machine which can laminate the cardboard to the single facer sheet or to another cardboard. The high speed flute lamintor produced by our company is a new innovation in recent year.

Yutian Juxing Printing and Packaging Machinery Manufacturing Co. Ltd. is the first company in China that produces the high–speed laminator whose speed can reach 12000 sheets per hour. Our Lamintor has been accepted and welcomed by our clients for: High–speed, High–precision and Low glue consumption.

Our laminator has standard or High configuration type. The high configuration type can do auto adjustment to the side lay as well as the space between each group of roller. Each type of the laminator can be connected with our flip–flop machine.

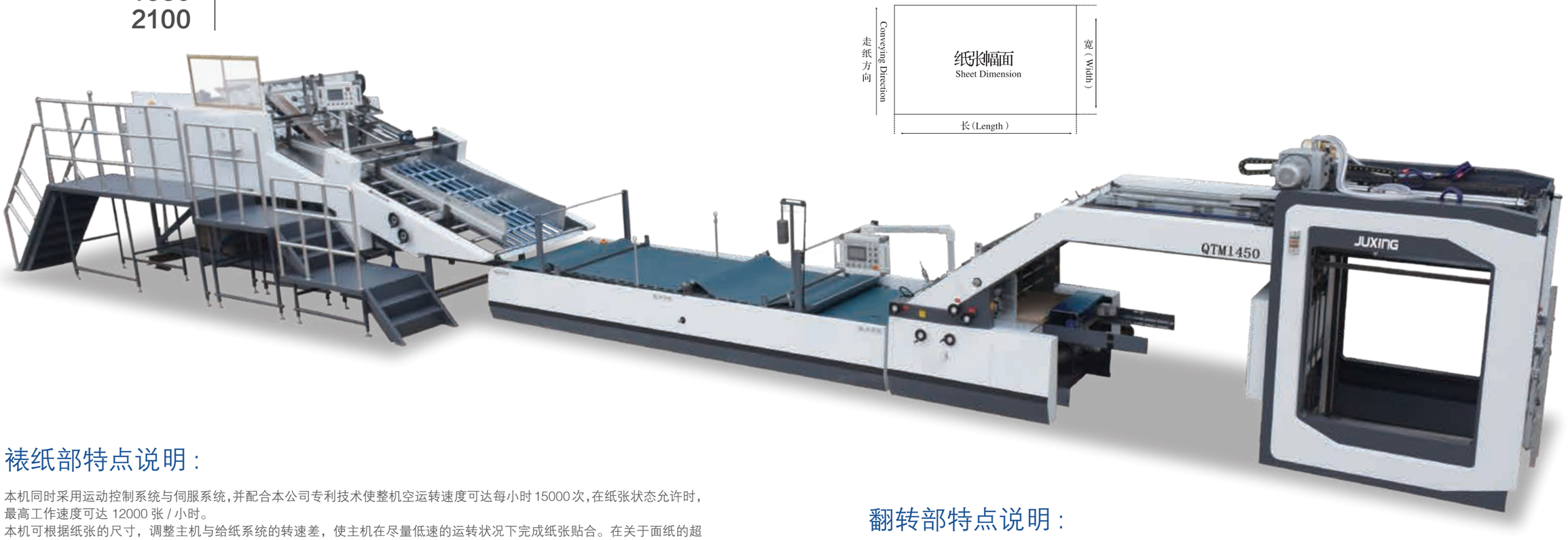
The Cardboard to Cardboard Laminator is a special laminator which is mainly used for thin top paper, cardboard or greyboard lamination.





QTM 1300 1450 1650 2100

全自动高速裱纸 + 翻转机
High-speed Automatic Flute Laminator



裱纸部特点说明 :

本机同时采用运动控制系统与伺服系统，并配合本公司专利技术使整机空运转速度可达每小时 15000 次，在纸张状态允许时，最高工作速度可达 12000 张 / 小时。
本机可根据纸张的尺寸，调整主机与给纸系统的转速差，使主机在尽量低速的运转状况下完成纸张贴合。在关于面纸的超前量控制方面，该机更是可以方便地通过人机界面输入所需要的面纸超前数据即可完成调整工作，而不需要传统繁杂的机械操作。
本机配有面纸侧拉规结构，可使面纸的规位得到精确控制。
本机适用于各楞型瓦楞纸与卡纸贴合。
电气采用进口元器件，稳定可靠。
采用变频器调速系统，实现无极变速。
采用自动上胶系统，提高自动化程度。

Features of Laminator:

The machine is perfectly combined motion control system with servo system. With patent technology movement structure of our company, the machine idle speed can achieve to 15000 sheets per hour, and the effective speed can reach 12000 sheets per hour. In the case of face paper extruding condition, the operator can adjust the amount easily by inputting data to human–machine interface.
The machine is equipped with side puller lay to control the side precision of laminated sheet.
This machine is suitable for various type of corrugated and cardboard lamination.
The electrical components adopts imported parts with good stability.
Using frequency speed regulation system to realize the stepless speed change
The automatic glue system improves the degree of automation.

翻转部特点说明 :

本机翻转部采用伺服驱动，响应速度快，控制精准，能实现 7MM 五层板 10000 张 / 小时连续不停机工作，并且可以和绝大多数压合机对接。
采用独特翻转结构，大大缩短翻转时间周期，确保高速平稳运转。
主副收纸加拍齐结构，实现不停机连续运转，在保障纸堆整齐的前提下，有效地提高生产效率。
进口动力电气元件，为本机提供了有效动力保障。
本机关键零件采用数控设备加工，严格按 IS9000 标准工艺装配， 使得机械噪音低、性能稳定可靠。

Features of Flip–flop:

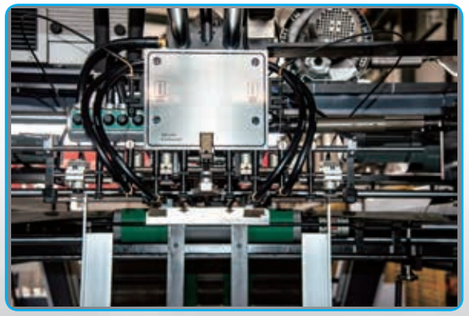
The machine adopts servo transmitting with the feature of quick response and accurate control. It can realize a non–stop running under a speed of 10000 sheets/h with 7mm thickness of 5 ply paper sheet. It can connect with all types of conveyor.
Unique turning structure of this machine can shorten the turning time, ensuring the stable running at high speed.
Aligning device together with the main and vice collecting system makes the machine run without stopping when pile is delivered out. It not only ensures a neat paper pile but also improves the production efficiency greatly.
Imported driving power, electric and pneumatic components provide a power guarantee for the machine.
Key parts processed by CNC lathe are assembled strictly under IS9000 standard allowing the machine run under low noise and stably.

裱纸机主要技术参数 Specifications:

型号	Model	QTM1300	QTM1450	QTM1650
最大用纸 (L×W) (mm)	Max. Sheet Size(mm)	1300X1300	1450X1450	1650X1600
最小用纸 (L×W) (mm)	Min. Sheet Size(mm)	500X440	500X440	500X440
面纸厚度 (g/m²)	Thickness of Face Paper(g/m²)	120~450	120~450	120~450
底纸厚度	Thickness of Bottom Paper	ABCEF 3&5 Ply	ABCEF 3&5 Ply	ABCEF 3&5 Ply
最高速度 (m/min)	Speed of Lamination(m/min)	153	153	153
前规贴合精度 (mm) （视纸张情况）	Front lay Laminate Error (mm)	±0.75	±0.75	±0.75
机器总重 (kg)	Total Weight(kg)	8700	9500	10500
长 x 宽 x 高 (mm)	LxWxH(mm)	14180x2200x2850	14180x2300x2850	14330x2500x2850
整机总功率 (kw)	Total Power(kw)	18.2	18.2	18.2
电源	Power Supply	3~380V（50Hz）	3~380V（50Hz）	3~380V（50Hz）

翻转机主要技术参数 Specifications:

型号	Model	FZ1300	FZ1450	FZ1650
最大用纸（mm）	Max. Sheet size(mm)	1300X1300	1450X1450	1650X1600
最小用纸（mm）	Min. Sheet size(mm)	500X440	500X440	500X440
最小收集厚度（mm）	Min. Collecting thickness(mm)	70	70	70
最大收集厚度（mm）	Max. Collecting thickness(mm)	180	180	180
最高速度（p/hr）	Max. Speed(p/hr)	10000	10000	10000
纸垛高度（mm）	Pile height(mm)	1300	1300	1300
机器总重（Kg）	Machine weight (Kg)	6000	6900	8000
所需动力（Kw）	Power(Kw)	8	8	9
长 x 宽 x 高 (mm)	LxWxH(mm)	7950X3500X3400	7950X3500X3400	8560X3700X3550



+ 高速飞达

该飞达最高运行速度可达到 15000 张 / 小时。运行平稳，走纸可靠。

+High Speed Feeder:

The highest speed of the feeder can reach 15000pcs/hour with stable running and reliable sheet feeding.



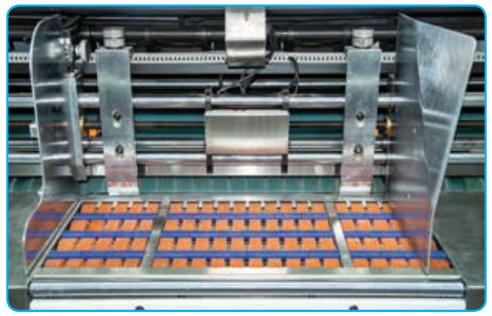
+ 翻转部

采用独特翻转结构，大大缩短翻转时间周期，确保高速平稳运转。

+Flip-flop Unit:

Unique turning structure of this machine can shorten the turning time, ensuring the stable running at high speed.

局部说明 Parts Introduction:

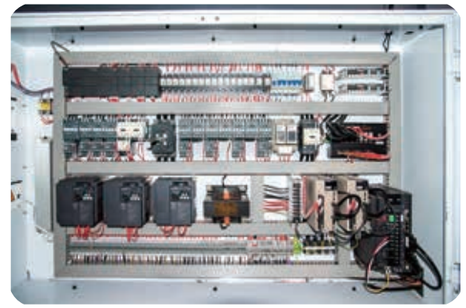


+ 前缘给纸部分

采用专利技术之前缘给纸结构，能够更好地适应各类弯曲变形的纸张。配合大风力风机，保证纸张更平稳地进入输纸涂胶部分。

+Front-lead feeding part:

Patent technology of front-lead feeding structure cooperated with vacuum sucking pump makes the feeder cater to various bent corrugated sheet and ensure a smooth feeding of the sheets to the gluing part.

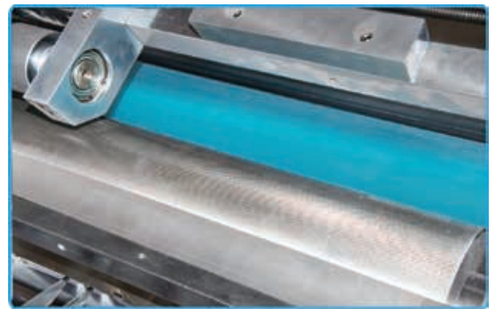


+ 运动控制系统

采用运动控制系统与伺服系统的完美技术结合，使整机操作性更简便、实用，且纸张贴合精度更稳定。

+Motion Control System:

The machine is a perfect combination of the motion control system with servo motor, which make the operation more easy, smooth and reliable with high precision.



+ 涂胶部分

该涂胶部分，采用独特工艺之网纹辊，使整机涂胶均匀，并且与传统工艺之网纹辊相比较，每平米涂胶量可降低约 5 克。

+Gluing Part:

The unique anilox-type roller makes glue even and saving. Compared with traditional anilox roller, it can save 5 gram glue per square meter.



+ 纸垛出纸部

主副收纸加拍齐结构，实现不停机连续运转，在保障纸堆整齐的前提下，有效地提高生产效率。

+Pile Delivery Unit:

Aligning device together with the main and vice collecting system makes the machine run without stopping when pile is delivered out. It not only ensures a neat paper pile but also improves the production efficiency greatly.

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www.juxing.co

QTM 1300 1450 1650 2100

全自动高速裱纸机
High-speed Automatic Flute Laminator



裱纸机主要技术参数 Specifications:

型号	Model	QTM1300	QTM1450	QTM1650
最大用纸 (L×W) (mm)	Max. Sheet Size(mm)	1300X1300	1450X1450	1650X1600
最小用纸 (L×W) (mm)	Min. Sheet Size(mm)	500X440	500X440	500X440
面纸厚度 (g/m²)	Thickness of Face Paper(g/m²)	120~450	120~450	120~450
底纸厚度	Thickness of Bottom Paper	ABCEF 3&5 Ply	ABCEF 3&5 Ply	ABCEF 3&5 Ply
最高速度 (m/min)	Speed of Lamination(m/min)	153	153	153
前规贴合精度 (mm) (视纸张情况)	Front lay Laminate Error (mm)	±0.75	±0.75	±0.75
机器总重 (kg)	Total Weight(kg)	8700	9500	10500
长 x 宽 x 高 (mm)	LxWxH(mm)	14180x2200x2850	14180x2300x2850	14330x2500x2850
整机总功率 (kw)	Total Power(kw)	13.9	13.9	13.9
电源	Power Supply	3~380V (50Hz)	3~380V (50Hz)	3~380V (50Hz)

特点说明 :

本机同时采用运动控制系统与伺服系统，并配合本公司专利技术使整机空运转速度可达每小时 15000 次，在纸张状态允许时，最高速度可达 12000 张 / 小时。
本机可根据纸张的尺寸，调整主机与给纸系统的转速差，使主机在尽量低速的运转状况下完成纸张贴合。在关于面纸的超前量控制方面，该机更是可以方便地通过人机界面输入所需要的面纸超前数据即可完成调整工作，而不需要传统繁杂的机械操作。
本机配有面纸侧拉规结构，可使面纸的规位得到精确控制。
本机适用于各楞型瓦楞纸与卡纸贴合。
电气采用进口元器件，稳定可靠。
采用变频器调速系统，实现无极变速。
采用自动上胶系统，提高自动化程度。

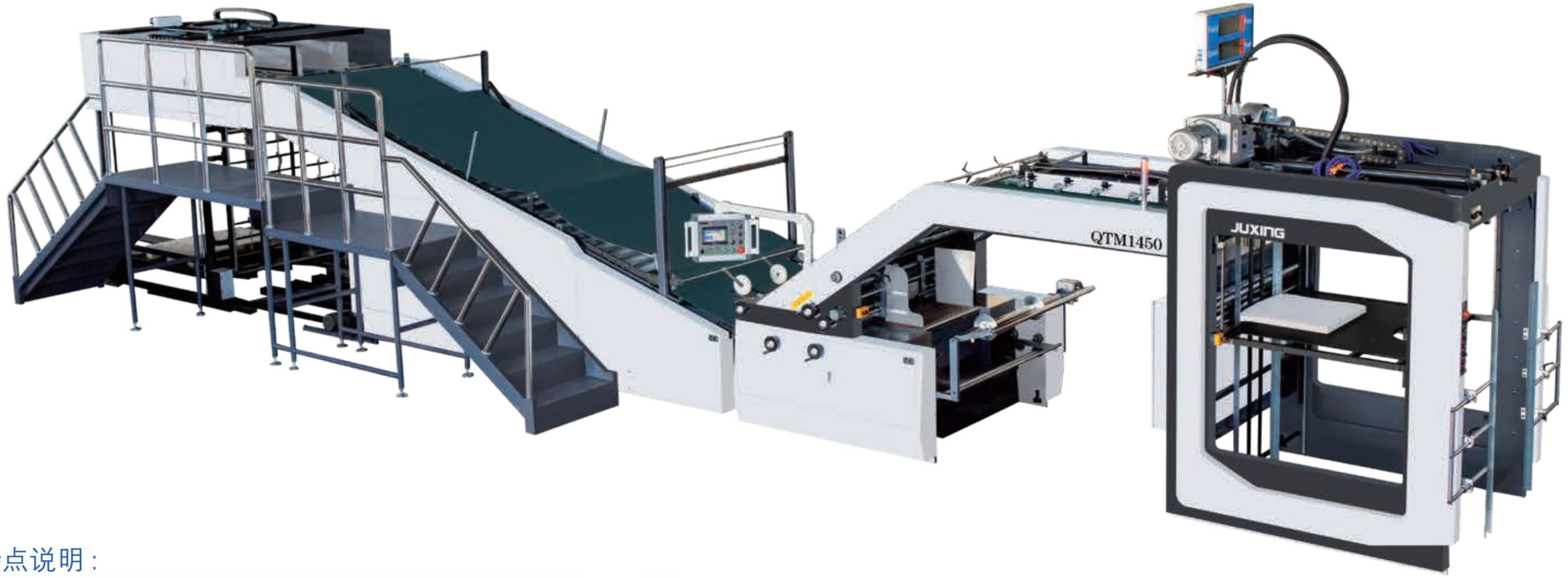


Features:

The machine is perfectly combined motion control system with servo system. With patent technology movement structure of our company, the machine idle speed can achieve to 15000 sheets per hour, and the effective speed can reach 12000 sheets per hour. In the case of face paper extruding condition, the operator can adjust the amount easily by inputting data to man–machine interface.
The machine is equipped with side puller lay to control the side precision of laminated sheet.
This machine is suitable for various type of corrugated and cardboard lamination.
The electrical components adopts imported parts with good stability.
Using frequency speed regulation system to realize the stepless speed change
The automatic glue system improves the degree of automation.

QTM 1300G 1450G 1650G

不停机高台收纸全自动高速裱纸机
Non-Stop Delivery High-speed
Automatic Flute Laminator



特点说明 :

不停机收纸是专门为高速裱纸机而推出的一款设备。
这款设备接在高速裱的压合机后边，通过不间断的连续收纸，并带自动分垛功能，在高速裱后面只有一个操作人员就能实现高速裱纸机的全速运行，从而大大的提高了工作效率，还节省了人工。这样就减少了企业的加工成本，进而提高了企业的市场竞争能力。

Features:

Non stop paper receiving is a special equipment for high speed paper mounting machine.
This equipment is connected to the back of the high-speed laminating machine. Through continuous paper collection and automatic stacking function, only one operator behind the high-speed laminating machine can realize the full speed operation of the high-speed laminating machine, which greatly improves the work efficiency and saves labor. In this way, the processing cost of enterprises is reduced, and the market competitiveness of enterprises is improved.

主要技术参数 Specifications:

型号	Model	QTM1300G	QTM1450G	QTM1650G
最大用纸 (L×W) (mm)	Max. Sheet Size(mm)	1300X1300	1450X1450	1650X1600
最小用纸 (L×W) (mm)	Min. Sheet Size(mm)	500X440	500X440	500X440
最高速度 (p/hr)	Speed of Lamination(p/hr)	10000	10000	10000
纸堆高度 (mm)	Pile height(mm)	1700	1700	1700
机器总重 (T)	Total Weight(T)	12.4	13.3	14.5
所需动力 (kw)	Power(kw)	5.5	5.5	5.5
外形尺寸 (mm)	Dimension(mm)	17500x3500x2850	17500x3500x2850	17700x3700x2850

QFM 1450 1700 全自动高速裱纸机
High-speed Automatic Flute Laminator





主要技术参数 Specifications:

型号	Model	QFM1450	QFM1700
最大用纸 (L×W) (mm)	Max. Sheet Size(mm)	1450X1400	1700X1600
最小用纸 (L×W) (mm)	Min. Sheet Size(mm)	360X360	360X360
面纸厚度 (g/m^2)	Thickness of Face Paper(g/m^2)	120~450	120~450
底纸厚度	Thickness of Bottom Paper	ABCEF 3&5 Ply	ABCEF 3&5 Ply
最高速度 (m/min)	Speed of Lamination(m/min)	150	150
前规贴合精度 (mm)（视纸张情况）	Front lay Laminate Error (mm)	±1	±1
机器总重 (kg)	Total Weight(kg)	6000	7000
长 x 宽 x 高 (mm)	LxWxH(mm)	13500x2250x2480	13500x2500x2480
操作空间 (mm)	Operation Space(mm)	3100x14000	3400x14000
整机总功率 (kw)	Total Power(kw)	18	18
电源	Power Supply	3~380V（50Hz）	3~380V（50Hz）

特点说明 :

本机同时采用运动控制系统与伺服系统，最高速度可达 12000 张 / 小时。
本机可根据纸张的尺寸，调整主机与给纸系统的转速差，使主机在尽量低速的运转状况下完成纸张贴合。在关于面纸的超前量控制方面，该机更是可以方便地通过人机界面输入所需要的面纸超前数据即可完成调整工作，而不需要传统繁杂的机械操作。
本机适用于各楞型瓦楞纸与卡纸贴合。
电气采用进口元器件，稳定可靠。
采用变频器调速系统，实现无极变速。
采用自动上胶系统，提高自动化程度。

Features:

The machine is perfectly combined motion control system with servo system and the effective speed can reach 12000 sheets per hour.
In the case of face paper extruding condition, the operator can adjust the amount easily by inputting data to man–machine interface.
This machine is suitable for various type of corrugated and cardboard lamination.
The electrical components adopts imported parts with good stability.
Using frequency speed regulation system to realize the stepless speed change.
The automatic glue system improves the degree of automation.

BKJ 1307 1310 1410

全自动卡纸贴面机

Automatic Cardboard Laminator Machine



特点说明：

我公司专业生产的 BKJ1307/1310/1410 高精度自动卡纸贴面机，用于薄纸、卡纸、灰纸板、铜版纸等贴合加工，满足双面印刷贴合，薄纸与厚纸贴合等特殊工艺要求，对裱精度高，贴合前后不变形。适合酒盒、鞋盒、吊牌、吊卡、玩具、礼品盒及精美包装产品加工，裱出的纸具有平整度好、精确度高、硬度好等特点。

全机主要零部件采用国内外知名厂家原装产品，寿命长、稳定性好。电气部件采用国际知名品牌配套，确保电气元件在使用过程中的可靠性。该机配有五吸四递给纸结构、差速对位、同步贴合等创新设计，遵循欧盟 CE 安全认证标准，选取国际著名品牌配件，实现机器性能稳定的保证。该机实现从给纸、正位、贴合到收纸的全程自动监控，能实现自动检测、故障显示、声音提示等功能。

Features:

BKJ1307/1310/1410 is specialized in the production of high-precision automatic cardboard lamination for thin paper, cardboard, gray cardboard, art paper, etc. to meet the demands of printed cardboard lamination. It has the features of high precision, non-deformation and flatness.

The main parts of the machine come from well-known brand either from abroad or domestic with long service life and good stability. Electrical components use international famous brands to ensure the reliability. The machine is equipped with five sucking and four forwarding feeder, differential speed registration system, synchronization lamination and other innovative design. It is made according to the European CE standards. The machine can also do automatic monitoring, automatic detection, fault display and alarming from feeding, registration, lamination to delivery.

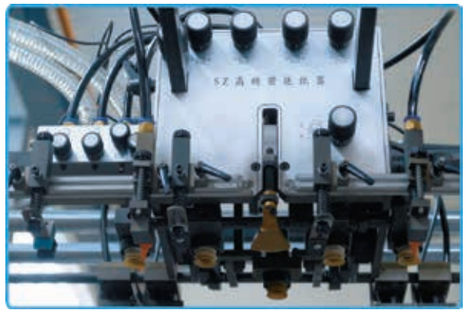


主要技术参数 Specifications:

型号	Model	1307	1310	1410
最大用纸 (mm)	Max. Sheet Size(L × W)	1280 × 700	1280 × 950	1410 × 1000
最小用纸 (mm)	Min. Sheet Size(L × W)	500 × 350	500 × 350	500 × 400
面纸厚度 (g/m^2)	Thickness of Face Paper	100~800	100~800	100~800
底纸厚度 (g/m^2)	Thickness of Bottom Paper	200~2000	200~2000	200~2000
最高速度 (p/h)	Speed of Laminating	9000p/h	6000p/h	6000p/h
前规贴合精度 (mm)	Front Lay Laminate Error	±0.5 ①	±0.5 ①	±0.5 ①
机器总重 (kg)	Total Weight	9000	9000	11000
长 x 宽 x 高 (mm)	LxWxH(mm)	11830x2300x2850	11830x2300x2850	15130x2300x2850
整机功率 (kw)	Total Power	16.5	16.5	24.5
电源	Power Supply	3~380V(50Hz)	3~380V(50Hz)	3~380V(50Hz)

①标准硬挺平纸 standard hard cardboard

局部说明 Parts Introduction:

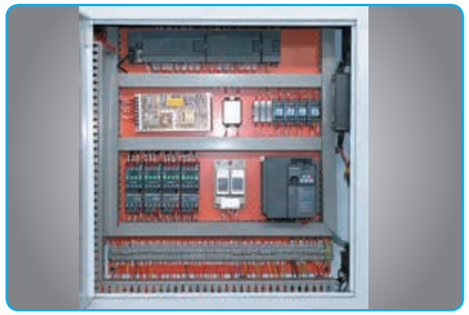


+ 五吸四递高精密送纸器

采用五吸四递送纸器，使纸张输出更加稳定可靠。并可根据纸张情况，在运转状况下，分别调节各个吸嘴的高度或角度，使整机时时能够保证高速运转。

+Five sucking and four forwarding high precision feeder:

We use five sucking and four forwarding paper feeder to make paper output more stable and reliable. You can adjust the height or angle of each sucker according to the paper quality to make the machine running with high efficiency.



+ 电器部分

利用人机界面，能时时反应整机运行状况、异常状况等。配以国际知名厂家生产的电器件，确保整机性能稳定。

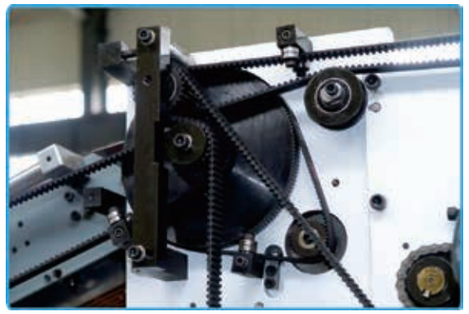
+Electrical Part:

The man–machine interface can reflect the status of running or malfunction timely. The well–known brand electrical elements ensure the stable performance of the machine.

炬兴 JUXING
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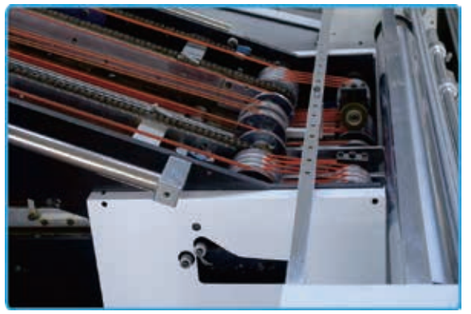


+ 传动部分

采用同步齿形带传动，整机运行更加平稳且精度更高。

+Driving Part:

We use synchronous tooth belt, so that the machine can run more smoothly with higher accuracy.



+ 动态追规及侧规对齐结构

利用输纸与挡规速度差，将纸张追抵前挡规，侧方以同步方式与侧挡规定位，面纸与底纸在运行过程中同步贴合到位，贴合精度高。

+Chasing registration and side lay alignment structures:

Using the different speed between conveying and front lay to register the sheets precisely. The side lay are synchronized with the paper conveying.



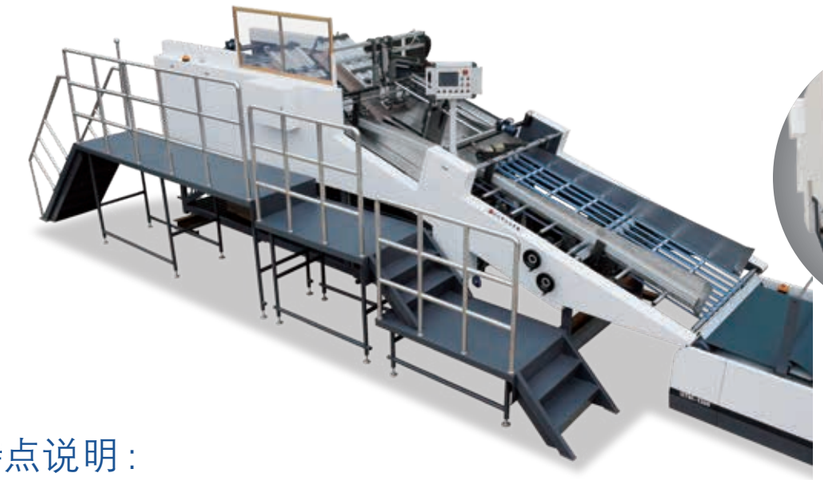
+ 涂胶部分

该涂胶部分，采用独特工艺的网纹辊，使整机涂胶均匀，并且与传统工艺的网纹辊相比较，每平米涂胶量可降低约 5 克。

+Gluing Part:

The unique anilox–type roller makes glue even and saving. Compare with traditional anilox roller, it can save 5 gram glue per square meter.

FZ 1300 1450 1650 全自动翻转机
Automatic Flip-flop Machine





特点说明 :

本机翻转部采用伺服驱动，响应速度快，控制精准，能实现 7MM 五层板 10000 张 / 小时连续不停机工作，并且可以和绝大多数压合机对接。
采用独特翻转结构，大大缩短翻转时间周期，确保高速平稳运转。
主副收纸加排齐结构，实现不停机连续运转，在保障纸堆整齐的前提下，有效地提高生产效率。
进口动力电气元件，为本机提供了有效动力保障。
本机关键零件采用数控设备加工，严格按 IS9000 标准工艺装配， 使得机械噪音低、性能稳定可靠。

Features:

The machine adopts servo transmitting with the feature of quick response and accurate control. It can realize a non–stop running under a speed of 10000 sheets/h with 7mm thickness of 5 ply paper sheet. It can connect with all types of conveyor.
Unique turning structure of this machine can shorten the turning time, ensuring the stable running at high speed.
Aligning device together with the main and vice collecting system makes the machine run without stopping when pile is delivered out. It Not only ensures a neat paper pile but also improves the production efficiency greatly.
Imported driving power, electric and pneumatic components provide a power guarantee for the machine.
Key parts processed by CNC lathe are assembled strictly under IS9000 standard allowing the machine run under low noise and stably.

主要技术参数 Specifications:

型号	Model	FZ1300	FZ1450	FZ1650
最大用纸（mm）	Max. Sheet size(mm)	1300X1300	1450X1450	1650X1600
最小用纸（mm）	Min. Sheet size(mm)	500X440	500X440	500X440
最小收集厚度（mm）	Min. Collecting thickness(mm)	70	70	70
最大收集厚度（mm）	Max. Collecting thickness(mm)	180	180	180
最高速度（p/h)	Max. Speed(p/h)	10000	10000	10000
纸垛高度（mm）	Pile height(mm)	1300	1300	1300
机器总重（Kg）	Machine weight (Kg)	6000	6900	8000
所需动力（Kw）	Power(Kw)	8	8	9
机器外形尺寸（mm）	Dimension(mm)	7950X3500X3400	7950X3500X3400	8560X3700X3550

合作伙伴 Partners

